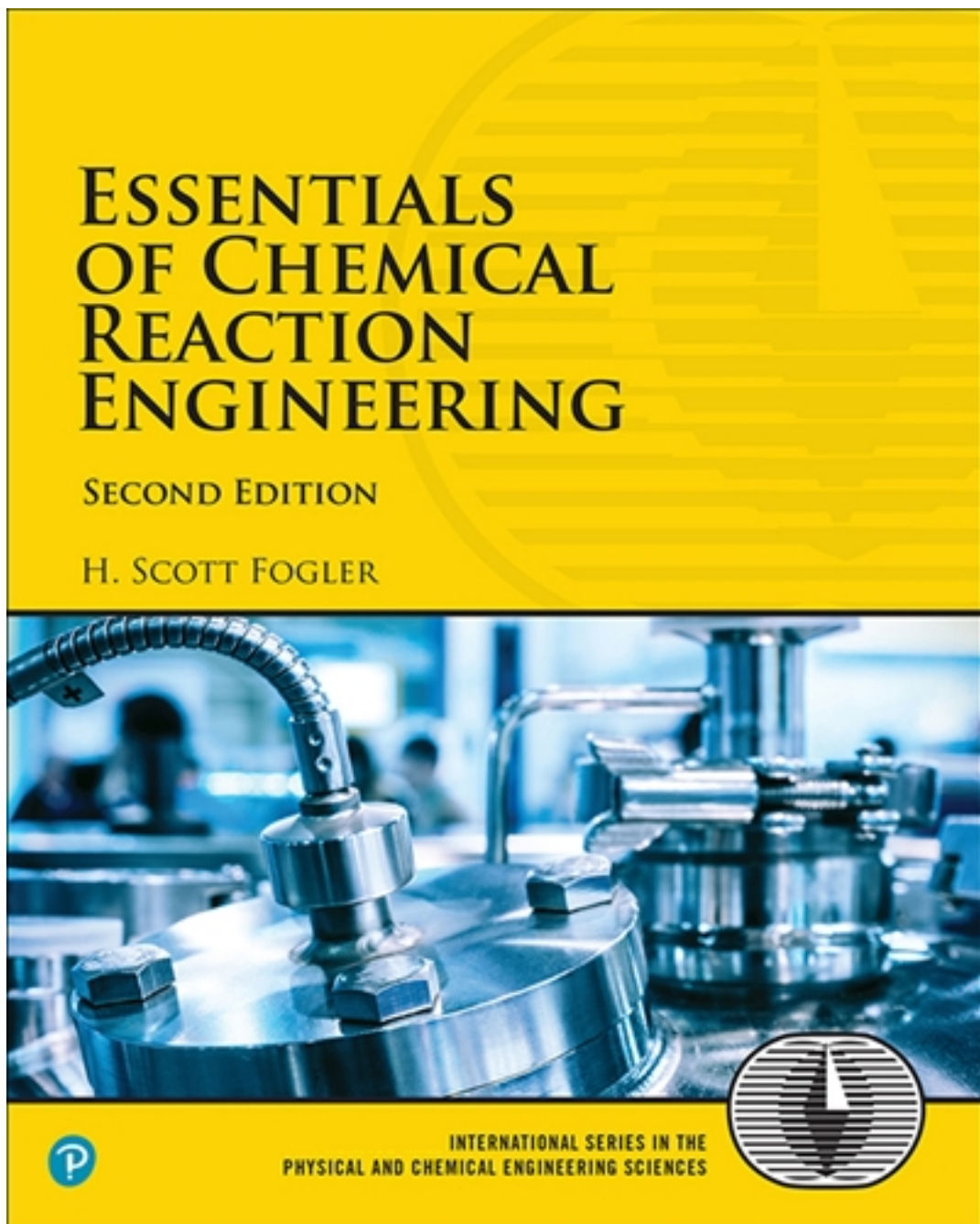


# Solutions for Essentials of Chemical Reaction Engineering 2nd Edition by Fogler

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# Solutions

Solutions Manual for  
Essentials of Chemical  
Reaction Engineering  
Second Edition

H. Scott Fogler

Ame and Catherine Vennema Professor of Chemical Engineering and  
The Arthur F. Thurnau Professor at the University of Michigan,  
Ann Arbor, Michigan



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## Table of Contents

Screen Shot of Web Home Page .....	i
Screen Shot of Interactive Computer Games (ICGs).....	ii
Algorithm to Decode ICGs .....	v
Screen Shot of Polymath Living Example Problems (LEPs).....	viii
Sample Course Syllabus.....	x
Solutions to Chapter 1, Problems P1-1 through P1-8	
Solutions to Chapter 2, Problems P2-1 through P2-10	
Solutions to Chapter 3, Problems P3-1 through P3-15	
Solutions to Chapter 4, Problems P4-1 through P4-10	
Solutions to Chapter 5, Problems P5-1 through P5-26	
Solutions to Chapter 6, Problems P6-1 through P6-13	
Solutions to Chapter 7, Problems P7-1 through P7-11	
Solutions to Chapter 8, Problems P8-1 through P8-18	
Solutions to Chapter 9, Problems P9-1 through P9-21	
Solutions to Chapter 10, Problems P10-1 through P10-23	
Solutions to Chapter 11, Problems P11-1 through P11-10	
Solutions to Chapter 12, Problems P12-1 through P12-27	
Solutions to Chapter 13, Problems P13-1 through P13-9	

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## WEB HOME PAGE

**Elements of  
Chemical Reaction Engineering  
5th Edition**




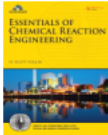
[Home](#)  
[Problem Solving](#)  
[Updates and FAQs](#)

TOC 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 Appendices

### Welcome to the Elements of Chemical Reaction Engineering 5th Edition Homepage!

#### Let's Get Started

[Undergraduate \(ChE 344\) Homepage](#)  
[Graduate \(ChE 528\) Homepage](#)  
[Lecture Notes](#)  
[Additional Software](#)  
- Polymath™  
- Matlab™  
- Wolfram Mathematica™  
- AspenTech™  
- COMSOL™  
[Additional Textbook Websites](#)



#### By Chapter

[Objectives](#)  
[Learning Resources](#)  
- Summary Notes  
- Web Modules  
- Interactive Computer Games  
- Solved Problems  
- Learn ChemE Videos  
- Frequently Asked Questions (FAQs)  
[Living Example Problems](#)  
[Professional Reference Shelf](#)  
[Additional Homework Problems](#)  
[Expanded Material](#)

#### By Concept

[Interactive Computer Games](#)  
[Web Modules](#)  
[Thoughts on Problem Solving](#)  
[Updates and FAQs](#)  
[YouTube Videos](#)

#### Spotlight on Textbook Material Online

[Expanded Material](#)  
- These are topics that were streamlined out of the final draft of the text and put on the web for your reading



## INTERACTIVE COMPUTER GAMES (ICGs)

**Elements of  
Chemical Reaction Engineering  
5th Edition**



[Home](#)  
[Problem Solving](#)  
[Updates and FAQs](#)

TOC
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
Appendices

### Interactive Computer Games (ICGs)

The Interactive Computer Games (ICGs) listed below are contained on the [webs/te](#) below. Game players can click on the [Run from the website](#) link to begin play each ICG title. Note that there will be a pause while the game is loaded from our servers. Alternately, one can use the [Install to PC](#) link to install each game on the PC. This installation will typically install an icon on the desktop. **Please take the default location for the installation files.** Detailed instructions for [installing and using](#) the ICGs are available.

As these interactive games are played, the player will be asked a number of questions related to the corresponding material in the textbook. The computer will keep track of all the correct answers and at the end of the game will display a coded **performance number** that reflects how well the player mastered the material in the text. Instructors will have a manual to decode the performance number.

**Note:** The Interactive Computer Games may **NOT** work on approximately 10% of Windows machines. We can't find a specific reason, so if it doesn't work, please try them on a different Windows computer.

Kinetics Challenge I ( [Install to PC](#), [Installation Instructions](#) )

Quiz Show

**Introduction to Kinetics**

[Description of the Module](#)

**Objectives for Chapter One**

Staging ( [Install to PC](#), [Installation Instructions](#) )

**Reactor Sequencing Optimization**

[Description of the Module](#)

**Objectives for Chapter Two**

Kinetics Challenge II ( [Install to PC](#), [Installation Instructions](#) )

Quiz Show

**Stoichiometry and Rate Laws**

[Description of the Module](#)

**Objectives for Chapter Four**

Murder Mystery( [Install to PC](#), [Installation Instructions](#) )

**CSTR Volume Algorithm**

[Description of the Module](#)

**Objectives for Chapter Five**

Tic Tac Toe ( [Install to PC](#), [Installation Instructions](#) )

**Isothermal Reactor Design: Ergun, Arrhenius, and Van't Hoff Equations**

[Description of the Module](#)

**Objectives for Chapter Six**

Ecology A Wetlands Problem ( [Install to PC](#), [Installation Instructions](#) )

**Collection and Analysis of Rate Data: Ecological Engineering**

[Description of the Module](#)

**Objectives for Chapter Seven**

Great Race ( [Install to PC](#), [Installation Instructions](#) )

**Multiple Reactions**

[Description of the Module](#)

**Objectives for Chapter Eight**

Enzyme Man ( [Install to PC](#), [Installation Instructions](#) )

**Enzyme Kinetics**

[Description of the Module](#)

**Objectives for Chapter Nine**

Heterogeneous Catalysis ( [Install to PC](#), [Installation Instructions](#) )

**Catalytic Rate Equations, Status: Alpha Release**

**Warning:** This module is not fully tested. You may encounter abnormal behavior.

[Description of the Module](#)

**Objectives for Chapter Ten**

Heat Effects 1 ( [Install to PC](#), [Installation Instructions](#) )

Basketball Challenge

**Mole and Energy Balances in a CSTR**

[Description of the Module](#)

**Objectives for Chapter Thirteen**

Heat Effects 2 ( [Install to PC](#), [Installation Instructions](#) )

Effect of Parameter Variation on a PFR

**Mole and Energy Balances in a PFR, Status: Alpha Release**

**Warning:** This module is not fully tested. You may encounter abnormal behavior.

[Description of the Module](#)

**Objectives for Chapter Thirteen**



Elements of  
Chemical Reaction Engineering  
5th Edition



[Home](#)  
[Problem Solving](#)  
[Updates and FAQs](#)

TOC 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 Appendices

## Interactive Computer Games (ICGs)

### Kinetic Challenge 1

Kinetics Challenge 1 – Quiz Show	
<b>Concepts</b>	Definitions of rates of reactions. Types of reactors. General mole balances for batch reactors, CSTR's and PFR's.
<b>Time</b>	29 minutes ± 10 minutes
<b>Reference</b>	Fogler: Chapter 1
<b>Description</b>	<p>This game allows students to test their knowledge about general mole balance equations, reaction rate laws, and different types of reactions and reactors. Individual students will find themselves going head-to-head against computer opponents in an interactive game with timed responses. Twenty multiple-choice questions are selected from a pool of approximately 100 possible questions, so the game will be different every time. The questions fall under four main categories: mole balance, reactions, rate laws, and reactor types; and there are five difficulty levels within each category. Each correct answer will earn the student a given number of points; the more difficult the question, the higher the point values.</p> 

The student has 25 seconds to choose the correct answer. The module responds to the student's choice, either reinforcing the reasoning for a correct answer, or immediately clarifying a misunderstanding if an incorrect answer is entered. If no response is entered within the time limit, or if an incorrect response is entered, the points are lost, and one of the computer competitors tries to answer the question:



**Kinetics Challenge I**

**FINAL SCORES**

Bob:	300
Arrhenius:	1187
Nigel:	-1500

It looks like Arrhenius won the game. Well, goody for him.

**PERFORMANCE**

Module Performance:	49
(75 points needed for mastery)	
Performance number:	76288337

Continue



## **ALGORITHM TO DECODE ICGs**

**\*\*\*\* CONFIDENTIAL \*\*\*\***

UNIVERSITY OF MICHIGAN  
INTERACTIVE COMPUTER MODULES FOR CHEMICAL ENGINEERING  
CHEMICAL REACTION ENGINEERING MODULES

H. Scott Fogler, Project Director

M. Nihat Gürmen, Project Manager (2002-2004)  
Susan Montgomery, Project Manager (1991-1993)

Department of Chemical Engineering  
University of Michigan  
Ann Arbor, MI 48109-2136

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## **INTERPRETATION OF PERFORMANCE NUMBERS**

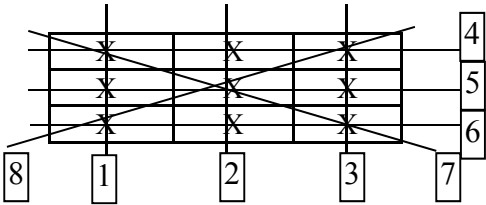
Students should record their Performance Number for each program, along with the name of the program, and turn it in to the instructor. The Performance Number for each program is decoded as described in the following pages.

The official site for the distribution of the modules is  
<http://www.engin.umich.edu/~cre/icm>

Please report problems to [icm.support@umich.edu](mailto:icm.support@umich.edu).

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**ICMs with Windows® interface**

Module	Format	Interpretation	Example
<b>KINETIC CHALLENGE I</b>			
	<b>CzBzzAzz</b>	Score = $1.5 * AB.C$ z = random numbers	Perf. No. = <u>75241692</u> Score = $1.5*(62.7) = 94$
%		Note: 75% constitutes mastery.	
<b>KINETIC CHALLENGE II</b>			
	<b>CzBzzAzz</b>	Score = $2.0 * AB.C$ z = random numbers	Perf. No. = <u>03776467</u> Score = $2.0*(47.0) = 94$
%		Note: 75% constitutes mastery.	
<b>MURDER MYSTERY</b>			
	<b>zzAzz</b>	A even: Killer and victim correctly identified A odd: Killer and victim not identified z = random numbers	Perf. No. = <u>50732</u> Score: No credit
mastery.		Note: An even number for the middle digit constitutes	
<b>TIC TAC TOE</b>			
	<b>zDzCzBzA</b>	Score = $4.0 * AB.C$ z = random numbers	Perf. No. = <u>77803581</u> Score = $4*(15.0) = 60$ configuration 7
completed		Configurations	
			
<p>Note: Student receives 20 points for every square answered correctly. A score of 60 is needed for mastery of this module.</p>			
<b>GREAT RACE</b>			
	<b>zzzCzABz</b>	Score = $6.0 * AB.C$ z = random numbers	Perf. No. = <u>77738078</u> Score = $6*(07.3) = 44$
module.		Note: A score of 40 is needed for mastery of this	

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**ECOLOGY**

**AzBCzaaD**

**z = random numbers**  
**a = random characters**

A gives info on  $r^2$  value of the student's linearized plot

A=Y if  $r^2 \geq 0.9$

A=A if  $0.9 > r^2 \geq 0.8$

A=X if  $0.8 > r^2 \geq 0.7$

A=F if  $0.7 > r^2$

A=Q if Wetland Analysis/Simulator portion has not been completed

B gives info on alpha

B=1 to 4  $\Rightarrow$  student's alpha < (simulator's alpha  $\pm$  0.5)

B=5 to 9  $\Rightarrow$  student's alpha > (simulator's alpha  $\pm$  0.5)

B=X if Wetland Analysis/Simulator portion has not been completed

C indicates number of data points deactivated during analysis

C=number of deactivated data points if at least 1 point has been deactivated

C=a randomly generated letter from A to Y if 0 points deactivated

C=Z if Wetland Analysis/Simulator portion has not been completed

D gives info on solution method used by student

D=1 if polynomial regression was used

D=2 if differential formulas were used

D=3 if graphical differentiation was used

D=4 to 9 if Wetland Analysis/Simulator portion has not been completed

Perf No. = A7213DF2

1) A  $\Rightarrow 0.9 > r^2 \geq 0.8$

2) 2  $\Rightarrow$  student's alpha < (simulator's alpha  $\pm$  0.5)

3) 1  $\Rightarrow$  one data point was deactivated

4) 2  $\Rightarrow$  differential formulas were used

**STAGING**

**zCBzAFzED**

**z = random numbers**

Perf. No. = 2125482913

Final conversion =  $2 \cdot AB.C$

conversion =  $2 \cdot 42.1 = 84.2$

Final flow rate =  $2 \cdot DE.F$

flow rate =  $2 \cdot 31.2 = 62.4$

Please make a pass/fail criterion based on these values.


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## ICMs with Dos<sup>®</sup> interface

Module	Format	Interpretation	Example
<b>HETCAT</b>	<b>zzABzCD</b>	A=2,3,5,7: interaction done B=2,3,5,7: intro done  C=2,3,5,7: review done D denotes how much they did in the interaction:	Perf. No. = 80 <u>27</u> <u>435</u> A: Worked on  B: Looked at intro C: Looked at review D: found parameter  didn't find
interaction			
values,			
mechanism		D<2 Not done 2 < D:5 4 Dependences 4 < D:5 6 Parameter values 6<D Mechanism z = random numbers	
Note: Performance number given only if student goes through the interaction portion of the module			
<b>HEATFX1</b>	<b>zzAzz</b>	A even: score > 85 % z = random numbers	Perf. No. = 53 <u>6</u> 07 Score > 85 %
Note: Student told they have achieved mastery if their score is greater than 85%			
<b>HEATFX2</b>	<b>zzzAzz</b>	A even: completed interaction z = random numbers	Perf. No. = 407 <u>5</u> 82 Interaction not
completed			
Note: Performance number given only if student goes through the interaction portion of the module.			

## LIVING EXAMPLE PROBLEMS (LEPs)

**Elements of  
Chemical Reaction Engineering  
5th Edition**



[Home](#)  
[Problem Solving](#)  
[Updates and FAQs](#)

TOC   1   2   3   4   5   6   7   8   9   10   11   12   13   14   15   16   17   18   Appendices

### Chapter 12: Steady-State Nonisothermal Reactor Design: Flow Reactors with Heat Exchange

#### Living Example Problems

The following examples can be accessed with Polymath™, MATLAB™, or Wolfram CDF Player™.

Living Example Problem	Polymath™ Code	Matlab Code	Wolfram CDF Code	AspenTech™
Example 12-1 Isomerization of Normal Butane with Heat Exchanger	a) Co-current: <a href="#">LEP-12-1a.pol</a> b) Countercurrent: <a href="#">LEP-12-1b.pol</a> c) Constant $T_a$ : <a href="#">LEP-12-1c.pol</a> d) Adiabatic: <a href="#">LEP-12-1d.pol</a>	a) Co-current: <a href="#">LEP-12-1a.zip</a> b) Countercurrent: <a href="#">LEP-12-1b.zip</a> c) Constant $T_a$ : <a href="#">LEP-12-1c.zip</a> d) Adiabatic: <a href="#">LEP-12-1d.zip</a>	a) Co-current: <a href="#">LEP-12-1a.cdf</a> b) Countercurrent: <a href="#">LEP-12-1b.cdf</a> c) Constant $T_a$ : <a href="#">LEP-12-1c.cdf</a> d) Adiabatic: <a href="#">LEP-12-1d.cdf</a>	--
Example 12-2 Production of Acetic Anhydride	a) Adiabatic: <a href="#">LEP-12-2a.pol</a> b) Constant $T_a$ : <a href="#">LEP-12-2b.pol</a> c) Co-current: <a href="#">LEP-12-2c.pol</a> d) Countercurrent: <a href="#">LEP-12-2d.pol</a>	a) Adiabatic: <a href="#">LEP-12-2a.zip</a> b) Constant $T_a$ : <a href="#">LEP-12-2b.zip</a> c) Co-current: <a href="#">LEP-12-2c.zip</a> d) Countercurrent: <a href="#">LEP-12-2d.zip</a>	a) Adiabatic: <a href="#">LEP-12-2a.cdf</a> b) Constant $T_a$ : <a href="#">LEP-12-2b.cdf</a> c) Co-current: <a href="#">LEP-12-2c.cdf</a> d) Countercurrent: <a href="#">LEP-12-2d.cdf</a>	a) Adiabatic: <a href="#">Tutorial, ASPEN Backup File</a> b) Constant Heat Exchange: <a href="#">Tutorial, ASPEN Backup File</a>
Example 12-3 Production of Propylene Glycol in an Adiabatic CSTR	--	--	<a href="#">LEP-12-3.cdf</a>	--
Example 12-4 CSTR with a Cooling Coil	<a href="#">LEP-12-4.pol</a>	<a href="#">LEP-12-4.zip</a>	<a href="#">LEP-12-4.cdf</a>	--
Example 12-5 Parallel Reaction in a PFR with Heat Effects	<a href="#">LEP-12-5.pol</a>	<a href="#">LEP-12-5.zip</a>	<a href="#">LEP-12-5.cdf</a>	--
Example 12-6 Multiple Reactions in a CSTR	<a href="#">LEP-12-6.pol</a> Alternative Solution: <a href="#">LEP-12-6a.pol</a>	<a href="#">LEP-12-6.zip</a>	<a href="#">LEP-12-6.cdf</a>	--
Example 12-7 Complex Reactions	a) Co-current: <a href="#">LEP-12-7a.pol</a> b) Countercurrent: <a href="#">LEP-12-7b.pol</a> c) Constant $T_a$ : <a href="#">LEP-12-7c.pol</a> d) Adiabatic: <a href="#">LEP-12-7d.pol</a>	a) Co-current: <a href="#">LEP-12-7a.zip</a> b) Countercurrent: <a href="#">LEP-12-7b.zip</a> c) Constant $T_a$ : <a href="#">LEP-12-7c.zip</a> d) Adiabatic: <a href="#">LEP-12-7d.zip</a>	a) Co-current: <a href="#">LEP-12-7a.cdf</a> b) Countercurrent: <a href="#">LEP-12-7b.cdf</a> c) Constant $T_a$ : <a href="#">LEP-12-7c.cdf</a> d) Adiabatic: <a href="#">LEP-12-7d.cdf</a>	--
Example R12-1 Industrial Oxidation of SO <sub>2</sub>	<a href="#">LEP-RE12-1.pol</a>	<a href="#">LEP-RE12-1.zip</a>	--	--
Example 12-T12-3 PBR with Variable Coolant Temperature	<a href="#">LEP-T12-3.pol</a>	<a href="#">LEP-T12-3.zip</a>	<a href="#">LEP-T12-3.cdf</a>	--
Example Lecture 19 A=B Adiabatic	<a href="#">Adiabatic A=B.pol</a>	---	<a href="#">Adiabatic A=B.cdf</a>	--



## SAMPLE COURSE SYLLABUS

### ChE 344: CHEMICAL REACTION ENGINEERING

Fundamentals of chemical reaction engineering. Rate laws, kinetics, and mechanisms of homogeneous and heterogeneous reactions. Analysis of rate data, multiple reactions, heat effects, bioreactors. Design of industrial reactors.

*Prerequisite: ChE 330, ChE 342*

Fall 2015

Lectures: M,W 8:40 (Sharp) to 10:30 (not so sharp) – Room: 1013 Dow

#### Instructor:

Professor H. Scott Fogler

3168 DOW, 763-1361, sfogler@umich.edu

Office Hours: M,W 10:30a to 11:30a

Course assistants include: Instructional aids, tutor, proctors, and graders

#### Text ☐ Required

*Elements of Chemical Reaction Engineering*, 5<sup>th</sup> edition, H. Scott Fogler

Web site: [www.umich.edu/~elements/5e](http://www.umich.edu/~elements/5e)

#### Recommended Reading List

- *Problem Solving in Chemical and Biochemical Engineering with POLYMATH, Excel, and MATLAB*, 2nd Edition 2008, Cutlip & Shacham
- *The Elements of Style*, Strunk and White
- *Strategies for Creative Problem Solving*, 3rd Edition 2014, Fogler, LeBlanc & Rizzo (for OEP's)

#### Schedule

\*Note - all ICGs (Interactive Computer Games) are Individual\*

##### 1) Wednesday, September 9

Topic: Lecture 1 – Chapter 1, Introduction, POLYMATH, Mole balances

Read: Preface, Prerequisites, Appendix B

In-Class Problem: No In-Class Problem

##### 2) Monday, September 14

Topic: Lecture 2 – Chapter 2, Design equations, Levenspiel plots, Reactor staging

Read: Chapter 1, P1-9<sub>A</sub>, Appendix A, from the Web

Chapter 2, Sections 2.1, 2.2, and 2.3

Hand In: Problem Set 1: P1-1<sub>A</sub>, P1-6<sub>B</sub>

In-Class Problem: 1

Study Problems: P1-8<sub>A</sub>

##### 3) Wednesday, September 16

Topic: Lecture 3 – Chapter 3, Rate laws

Read: Chapter 2, Chapter 3

Hand In: Problem Set 2: Define terms in the Arrhenius Equation, P2-2<sub>A</sub>, Intro to Learncheme

In-Class Problem: 2 (*Hint*: Viewing the University of Alabama YouTube video “The Black Widow” ☐ noted in Problem P3-8<sub>B</sub> may help you with today's in class problem)

Study Problems: P2-7<sub>A</sub>

4) Monday, September 21

Topic: Lecture 4 – Chapter 4, Stoichiometry Batch Systems

Read: Chapter 4 Section 4.1

Hand In: Problem Set 3: Define  $\theta_i$ ,  $\theta_A$ ,  $\theta_B$ , and  $\delta$ , P2-10<sub>B</sub>, P3-5<sub>A</sub>, P3-8<sub>B</sub>, P3-11<sub>B</sub>, P3-13<sub>A</sub>

In-Class Problem: 3 - Bring i>clickers (tentative) - Test Run of System in 2166 Dow

Study Problems: P3-14<sub>A</sub>

5) Wednesday, September 23

Topic: Lecture 5 – Chapter 4, Stoichiometry Flow Systems

Read: Chapter 4, Section 4.1

Hand In: Problem Set 4: Define  $\varepsilon$ ,  $F_{T0}$ ,  $C_{T0}$ , P4-2<sub>A</sub>.

In-Class Problem: 4

Study Problems: P4-1<sub>A</sub> parts (c) and (d)

6) Monday, September 28

Topic: Lecture 6 – Chapter 5, Isothermal reactor design

Read: Chapter 5, Chapter 5 Summary Notes on the Web site

Hand In: Problem Set 5: P4-1<sub>A</sub> (a) and (b) only, P4-3<sub>A</sub>, P4-4<sub>B</sub>, P4-5<sub>B</sub>.

In-Class Problem: 5

Study Problems: P4-10<sub>C</sub>

7) Wednesday, September 30

Topic: Lecture 7 – Chapter 5, California Registration Exam Problem

Hand In: Problem Set 6: What are you asked to find P5-18<sub>B</sub>? What is the Ergun Equation? P5-2<sub>A</sub>.

In-Class Problem: 6

Study Problems: P5-1<sub>B</sub> (a) and (b)

8) Monday, October 5

Topic: Lecture 8 – Chapter 5, Pressure drop

Read: Chapter 5, Sections 5.4 and 5.5

Hand In: Problem Set 7: P5-3<sub>A</sub>, P5-4<sub>B</sub>, P5-5<sub>A</sub>, P5-8<sub>B</sub>, P5-13<sub>B</sub> omit parts (j) and (k), P5-16<sub>B</sub> (a).

In-Class Problem: 7 – Bring Laptops

Study Problems: P5-9<sub>A</sub>, P5-10<sub>B</sub> (a).

9) Wednesday, October 7

Topic: Lecture 9 – Chapter 6, Membrane Reactors

Read: Chapter 6

Hand In: Problem Set 8: P5-13<sub>B</sub> part (j) and (k), P5-22<sub>A</sub>.

In-Class Problem: 8 – Bring Laptops

Study Problems: P5-21<sub>B</sub>

10) Monday, October 12

Topic: Lecture 10 – Chapter 6, Semibatch Reactors

Read: Chapter 6

Hand In: Problem Set 9: P5-1<sub>A</sub> (a), P5-11<sub>B</sub>, P6-4<sub>B</sub> delete part (c), P6-5<sub>B</sub>.

In-Class Problem: 9 – Bring Laptops to carry out Polymath ODE Solver

Study Problems: P6-7<sub>B</sub>

11) Wednesday, October 14

Topic: Lecture 11 – Chapter 7, Analysis of Rate Data/Chapter 9, Pseudo Steady State  
 Read: Chapter 7, Chapter 9, Section 9.1 and the cobra web module  
 Hand In: Problem Set 10: LEP for Example 6-1, P6-2<sub>B</sub>, P6-11<sub>B</sub> omit part (c)  
 In-Class Problem: 10 – Bring Laptops to carry out Polymath Regression  
 Study Problems: P7-6<sub>B</sub>.

12) Monday, October 19

Topic: *No Classes – Fall Study Break*

13) Wednesday, October 21

Topic: Lecture 12 – Chapter 8, Multiple Reactions  
 Read: Chapter 8, Sections 8.1, 8.2, 8.3 and 8.4;  
 Hand In: Problem Set 11: P7-7<sub>A</sub>, P7-8<sub>A</sub>.  
 In-Class Problem: 11  
 Study Problems P7-10<sub>A</sub>

14) Monday, October 26

Topic: Lecture 13 – EXAM I – Covers Chapters 1 through 7 Closed book, web, notes, in-class problems and home problems.

15) Wednesday, October 28

Topic: Lecture 14 – Chapter 8: Multiple Reactions  
 Read: Chapter 8, Sections 8.5, 8.6, 8.7 and 8.8  
 In-Class Problem: 12 – Bring Laptops  
 Hand In: Problem Set 12: P8-1<sub>A</sub> (a) part (1) only, P8-1<sub>A</sub> (b), P8-1<sub>A</sub> (c) part (1) only, P8-2<sub>B</sub>, P8-6<sub>B</sub>, P8-7<sub>C</sub> (a), (b) and (c)  
 Study Problems P8-10<sub>B</sub>

16) Monday, November 2

Topic: Lecture 15 – Derivation of Energy Balance  
 Read: Chapter 11, Sections 11.1, 11.2 and 11.3  
 Hand In: Problem Set 13: P8-12<sub>B</sub>. Comprehensive Problem  
 In-Class Problem: 13 – Bring Laptops  
 Study Problems: P8-16<sub>A</sub>

17) Wednesday, November 4

Topic: Lecture 16 – Chapter 11: Adiabatic Equilibrium Conversion and Reactor Staging  
 Read: Finish Reading Chapter 11, Equilibrium conversion appendix  
 In-Class Problem: 14  
 Study Problems P11-6<sub>B</sub>

18) Monday, November 9

Topic: Lecture 17 – Heat Exchange, Adiabatic Reactors ICPs  
 Read: Chapter 12 Sections 12.1 through 12.2  
 Hand In: Problem Set 14: P11-1<sub>A</sub> (b), P11-3<sub>B</sub>, P11-4<sub>A</sub>.  
 In-Class Problem: 15  
 Study Problem: P12-6<sub>A</sub>

19) Wednesday, November 11

Topic: Lecture 18 – Trends in Conversion and Temperature Profiles  
Applications of the Energy Balance to PFRs  
Read: Chapter 12, Section 12.3 and 12.4  
Hand In: Problem Set 15: P12-3<sub>B</sub> LEP  
In-Class Problem: 16 – Bring Laptops

20) Monday, November 16

Topic: Lecture 19 – Multiple Reactions with Heat Effects  
*This topic is a major goal of this course, to carry out calculations for non isothermal multiple reactions.*  
Applications of the Energy Balance to PFRs  
Hand In: Problem Set 16: P12-4<sub>A</sub> (a) and (b), P12-14<sub>B</sub>, P12-17<sub>B</sub>, P12-21<sub>B</sub>.  
In-Class Problem: 17 – Bring Laptops  
Study Problem: P12-19<sub>B</sub>, i>clicker questions handed out in class

21) Wednesday, November 18

Topic: Lecture 20 – CSTR and Review for Exam II

22) Monday, November 23

Topic: Lecture 21 – EXAM II – Chapters 8, 11 and 12.  
Book and notecard are the only materials allowed  
Hand In: Problem Set 17: P12-26<sub>C</sub>

23) Wednesday, November 25

Topic: Lecture 22 – Multiple Steady States (MSS)  
Multiple Reactions with Heat Effects  
Read: Sections 12.6 and 12.7  
In-Class Problem: 18 – Bring a Ruler/Straight Edge  
Study Problems: P13-4<sub>B</sub>

24) Monday, November 30

Topic: Lecture 23 – Safety (CSI)  
Read: Chapter 13  
Hand In: Problem Set 18: P13-1<sub>B</sub> (b) and (f), P13-8<sub>B</sub>  
In-Class Problem: 19 – Bring Laptops  
Study Problems: P13-4<sub>B</sub>

25) Wednesday, December 2

Topic: Lecture 24 –Catalysis□ Reactor Safety  
Read: Chapter 13, Sections 13.1 through 13.3, and 13.5  
Hand In: Problem Set 19: P10-2<sub>A</sub> part (d), P10-4<sub>B</sub>  
In-Class Problem: 20  
Study Problems: P12-16<sub>B</sub>

26) Monday, December 7

Topic: Lecture 25 – Catalysis  
Read: Chapter 10, Sections 10.1 through 10.2.2  
Hand In: Problem Set 20: P10-3<sub>A</sub>, P10-8<sub>B</sub>, P10-10<sub>B</sub>  
In-Class Problem: 21  
Study Problems: P10-7<sub>B</sub>, P10-9<sub>B</sub>

27) Wednesday, December 9

Topic: Lecture 23 – PSSH and Enzyme

Read Chapter 9

Hand In: Problem Set 21: P9-4<sub>A</sub>, P9-5<sub>B</sub>, P9-9<sub>B</sub>, P9-14<sub>B</sub> P9-19<sub>A</sub>

In-Class Problem: 22

Study Problems: P9-12<sub>B</sub>, P9-16<sub>B</sub>, P9-21<sub>A</sub>

28) FINAL EXAM

## Solutions for Chapter 1 – Mole Balances

### P1-1 (a) Example 1-3

- (i)  $C_A$  decreases and  $C_B$  increases with an increase in  $k$ , and a decrease in  $v_0$  for the same volume.
- (ii)  $C_A$  decreases and  $C_B$  increases with an increase in  $k$  and  $K_e$ , and a decrease in  $v_0$  for the same volume.
- (iii) Individualized solution
- (iv) Refer to the polymath report below

#### POLYMATH Report

Ordinary Differential Equations

#### Calculated values of DEQ variables

	Variable	Initial value	Minimal value	Maximal value	Final value
1	Ca	10.	2.849321	10.	2.849321
2	Cb	0	0	7.150679	7.150679
3	k	0.23	0.23	0.23	0.23
4	Ke	3.	3.	3.	3.
5	ra	-2.3	-2.3	-0.1071251	-0.1071251
6	rb	2.3	0.1071251	2.3	0.1071251
7	V	0	0	100.	100.
8	v0	10.	10.	10.	10.

#### Differential equations

- 1  $d(Ca)/d(V) = ra / v_0$
- 2  $d(Cb)/d(V) = rb / v_0$

#### Explicit equations

- 1  $k = 0.23$
- 2  $Ke = 3$
- 3  $ra = -k * (Ca - Cb / Ke)$
- 4  $rb = -ra$
- 5  $v_0 = 10$

### P1-2

Given

$$\begin{array}{lll}
 A = 2 * 10^{10} \text{ ft}^2 & T_{STP} = 491.69 R & H = 2000 \text{ ft} \\
 V = 4 * 10^{13} \text{ ft}^3 & T = 534.7^\circ R & P_0 = 1 \text{ atm} \\
 R = 0.7302 \frac{\text{atm ft}^3}{\text{lbmol R}} & y_A = 0.02 & C_S = 2.04 * 10^{-10} \frac{\text{lbmol}}{\text{ft}^3} \quad C = 4 * 10^5 \text{ cars} \\
 F_S = \text{CO in Santa Ana winds} & F_A = \text{CO emission from autos} & v_A = 3000 \frac{\text{ft}^3}{\text{hr}} \text{ per car at STP}
 \end{array}$$

**P1-2 (a)**

Total number of lb moles gas in the system:

$$N = \frac{P_0 V}{RT}$$

$$N = \frac{1 \text{ atm} \times (4 \times 10^{13} \text{ ft}^3)}{\left(0.73 \frac{\text{atm} \cdot \text{ft}^3}{\text{lbmol} \cdot R}\right) \times 534.69 R} = 1.025 \times 10^{11} \text{ lb mol}$$

**P1-2 (b)**

Molar flowrate of CO into L.A. Basin by cars.

$$F_A = y_A F_T = y_A \cdot v_A C_T \Big|_{\text{STP}}^{\bullet \text{ no. of cars}}$$

$$F_T = \frac{3000 \text{ ft}^3}{\text{hr car}} \times \frac{1 \text{ lbmol}}{359 \text{ ft}^3} \times 400000 \text{ cars} \quad (\text{See appendix B})$$

$$F_A = 6.685 \times 10^4 \text{ lb mol/hr}$$

**P1-2 (c)**

Wind speed through corridor is  $U = 15 \text{ mph}$

$W = 20 \text{ miles}$

The volumetric flowrate in the corridor is

$$v_0 = U \cdot W \cdot H = (15 \times 5280)(20 \times 5280)(2000) \text{ ft}^3/\text{hr} = 1.673 \times 10^{13} \text{ ft}^3/\text{hr}$$

**P1-2 (d)**

Molar flowrate of CO into basin from Sant Ana wind.

$$\begin{aligned} F_S &:= v_0 \cdot C_S \\ &= 1.673 \times 10^{13} \text{ ft}^3/\text{hr} \times 2.04 \times 10^{-10} \text{ lbmol}/\text{ft}^3 \\ &= 3.412 \times 10^3 \text{ lbmol/hr} \end{aligned}$$

**P1-2 (e)**

Rate of emission of CO by cars + Rate of CO in Wind - Rate of removal of CO =  $\frac{dN_{CO}}{dt}$

$$F_A + F_S - v_0 C_{co} = V \frac{dC_{co}}{dt} \quad (V = \text{constant}, N_{co} = C_{co} V)$$

**P1-2 (f)**

$$t = 0, C_{co} = C_{co0}$$

$$\int_0^t dt = V \int_{C_{co0}}^{C_{co}} \frac{dC_{co}}{F_A + F_S - v_0 C_{co}}$$

$$t = \frac{V}{v_0} \ln \left( \frac{F_A + F_S - v_0 C_{co0}}{F_A + F_S - v_0 C_{co}} \right)$$

**P1-2 (g)**

Time for concentration to reach 8 ppm.

$$C_{CO} = 2.04 \times 10^{-8} \frac{\text{lbmol}}{\text{ft}^3}, \quad C_{CO} = \frac{2.04}{4} \times 10^{-8} \frac{\text{lbmol}}{\text{ft}^3}$$

From (f),

$$t = \frac{V}{v_o} \ln \left( \frac{F_A + F_S - v_o \cdot C_{CO0}}{F_A + F_S - v_o \cdot C_{CO}} \right)$$

$$= \frac{4 \text{ ft}^3}{1.673 \times 10^{13} \frac{\text{ft}^3}{\text{hr}}} \ln \left( \frac{6.7 \times 10^4 \frac{\text{lbmol}}{\text{hr}} + 3.4 \times 10^3 \frac{\text{lbmol}}{\text{hr}} - 1.673 \times 10^{13} \frac{\text{ft}^3}{\text{hr}} \times 2.04 \times 10^{-8} \frac{\text{lbmol}}{\text{ft}^3}}{6.7 \times 10^4 \frac{\text{lbmol}}{\text{hr}} + 3.4 \times 10^3 \frac{\text{lbmol}}{\text{hr}} - 1.673 \times 10^{13} \frac{\text{ft}^3}{\text{hr}} \times 0.51 \times 10^{-8} \frac{\text{lbmol}}{\text{ft}^3}} \right)$$

$$t = 6.92 \text{ hr}$$

**P1-2 (h)**

(1)  $t_o = 0$   $t_f = 72 \text{ hrs}$

$C_{co} = 2.00\text{E-}10 \text{ lbmol/ft}^3$   $a = 3.50\text{E+}04 \text{ lbmol/hr}$

$v_o = 1.67\text{E+}12 \text{ ft}^3/\text{hr}$   $b = 3.00\text{E+}04 \text{ lbmol/hr}$

$F_s = 341.23 \text{ lbmol/hr}$   $V = 4.0\text{E+}13 \text{ ft}^3$

$$a + b \sin\left(\pi \frac{t}{6}\right) + F_s - v_o C_{co} = V \frac{dC_{co}}{dt}$$

Now solving this equation using POLYMATH we get plot between  $C_{co}$  vs.  $t$

See Polymath program [P1-4-h-1.pol](#).

**POLYMATH Results**

**Calculated values of the DEQ variables**

Variable	initial value	minimal value	maximal value	final value
T	0	0	72	72
C	2.0E-10	2.0E-10	2.134E-08	1.877E-08
v0	1.67E+12	1.67E+12	1.67E+12	1.67E+12
A	3.5E+04	3.5E+04	3.5E+04	3.5E+04
B	3.0E+04	3.0E+04	3.0E+04	3.0E+04
F	341.23	341.23	341.23	341.23
V	4.0E+13	4.0E+13	4.0E+13	4.0E+13

**ODE Report (RK45)**

**Differential equations as entered by the user**

[1]  $d(C)/d(t) = (a+b*\sin(3.14*t/6)+F-v0*C)/V$

Explicit equations as entered by the user

[1]  $v0 = 1.67*10^{12}$

[2]  $a = 35000$

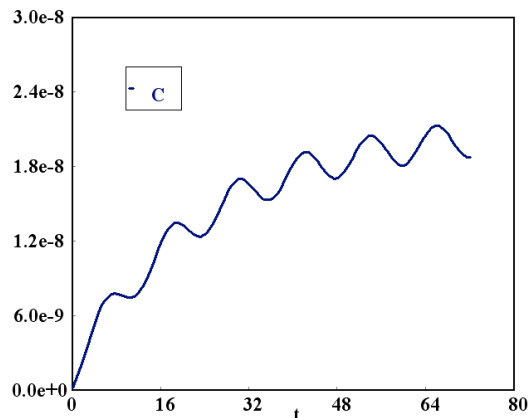
[3]  $b = 30000$

[4]  $F = 341.23$

[5]  $V = 4*10^{13}$



**P1-2 (h) Continued**



$$(2) \quad t_f = 48 \text{ hrs} \quad F_s = 0 \quad a + b \sin\left(\pi \frac{t}{6}\right) - v_0 C_{co} = V \frac{dC_{co}}{dt}$$

Now solving this equation using POLYMATH we get plot between  $C_{co}$  vs  $t$

See Polymath program **P1-4-h-2.pol**.

**POLYMATH Results**

**Calculated values of the DEQ variables**

Variable	initial value	minimal value	maximal value	final value
T	0	0	72	72
C	2.0E-10	2.0E-10	2.134E-08	1.877E-08
v0	1.67E+12	1.67E+12	1.67E+12	1.67E+12
A	3.5E+04	3.5E+04	3.5E+04	3.5E+04
B	3.0E+04	3.0E+04	3.0E+04	3.0E+04
F	341.23	341.23	341.23	341.23
V	4.0E+13	4.0E+13	4.0E+13	4.0E+13

**ODE Report (RK45)**

Differential equations as entered by the user

[1]  $d(C)/d(t) = (a+b*\sin(3.14*t/6)-v_0*C)/V$

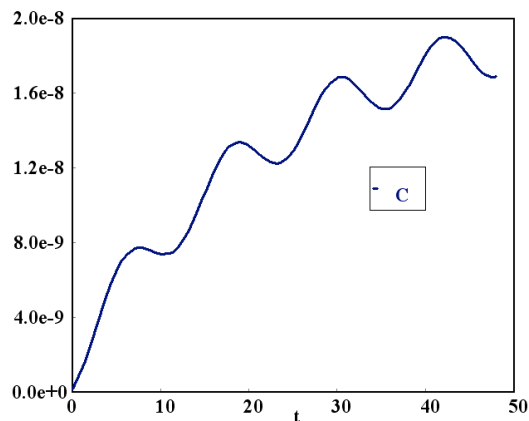
Explicit equations as entered by the user

[1]  $v_0 = 1.67*10^{12}$

[2]  $a = 35000$

[3]  $b = 30000$

[4]  $V = 4*10^{13}$



**P1-2 (h) Continued**

**(3)**

Changing  $a \rightarrow$  Increasing 'a' reduces the amplitude of ripples in graph. It reduces the effect of the sine function by adding to the baseline.

Changing  $b \rightarrow$  The amplitude of ripples is directly proportional to 'b'. As b decreases amplitude decreases and graph becomes smooth.

Changing  $v_0 \rightarrow$  As the value of  $v_0$  is increased the graph changes to a "shifted sin-curve". And as  $v_0$  is decreased graph changes to a smooth increasing curve.

**P1-3 (a)**

Initial number of rabbits,  $x(0) = 500$

Initial number of foxes,  $y(0) = 200$

Number of days = 500

$$\frac{dx}{dt} = k_1x - k_2xy \dots\dots\dots(1)$$

$$\frac{dy}{dt} = k_3xy - k_4y \dots\dots\dots(2)$$

Given,

$$k_1 = 0.02 \text{ day}^{-1}$$

$$k_2 = 0.00004 / (\text{day} \times \text{foxes})$$

$$k_3 = 0.0004 / (\text{day} \times \text{rabbits})$$

$$k_4 = 0.04 \text{ day}^{-1}$$

See Polymath program **P1-3-a.pol**.

**POLYMATH Results**

**Calculated values of the DEQ variables**

Variable	initial value	minimal value	maximal value	final value
T	0	0	500	500
X	500	2.9626929	519.40024	4.2199691
Y	200	1.1285722	4099.517	117.62928
k1	0.02	0.02	0.02	0.02
k2	4.0E-05	4.0E-05	4.0E-05	4.0E-05
k3	4.0E-04	4.0E-04	4.0E-04	4.0E-04
k4	0.04	0.04	0.04	0.04

**ODE Report (RK45)**

Differential equations as entered by the user

[1]  $d(x)/d(t) = (k1*x)-(k2*x*y)$

[2]  $d(y)/d(t) = (k3*x*y)-(k4*y)$

Explicit equations as entered by the user

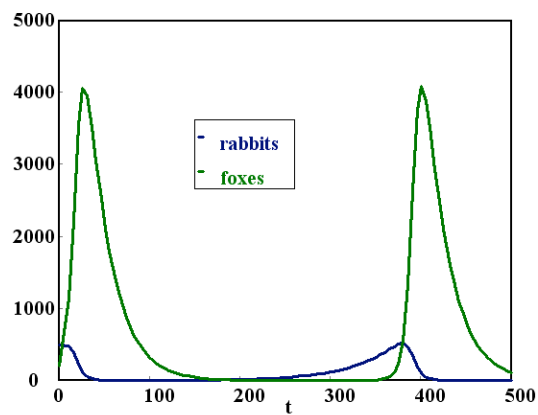
[1]  $k1 = 0.02$

[2]  $k2 = 0.00004$

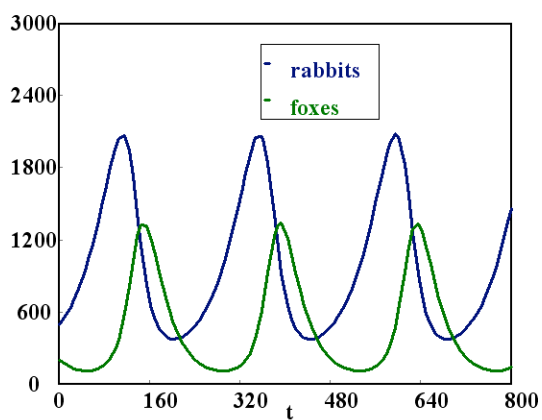
[3]  $k3 = 0.0004$

[4]  $k4 = 0.04$

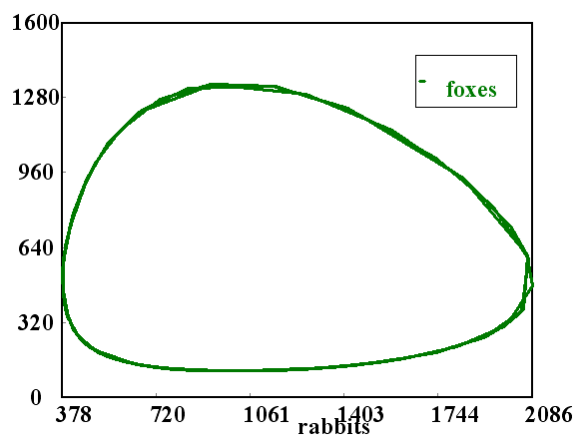
**P1-3 (a)** Continued



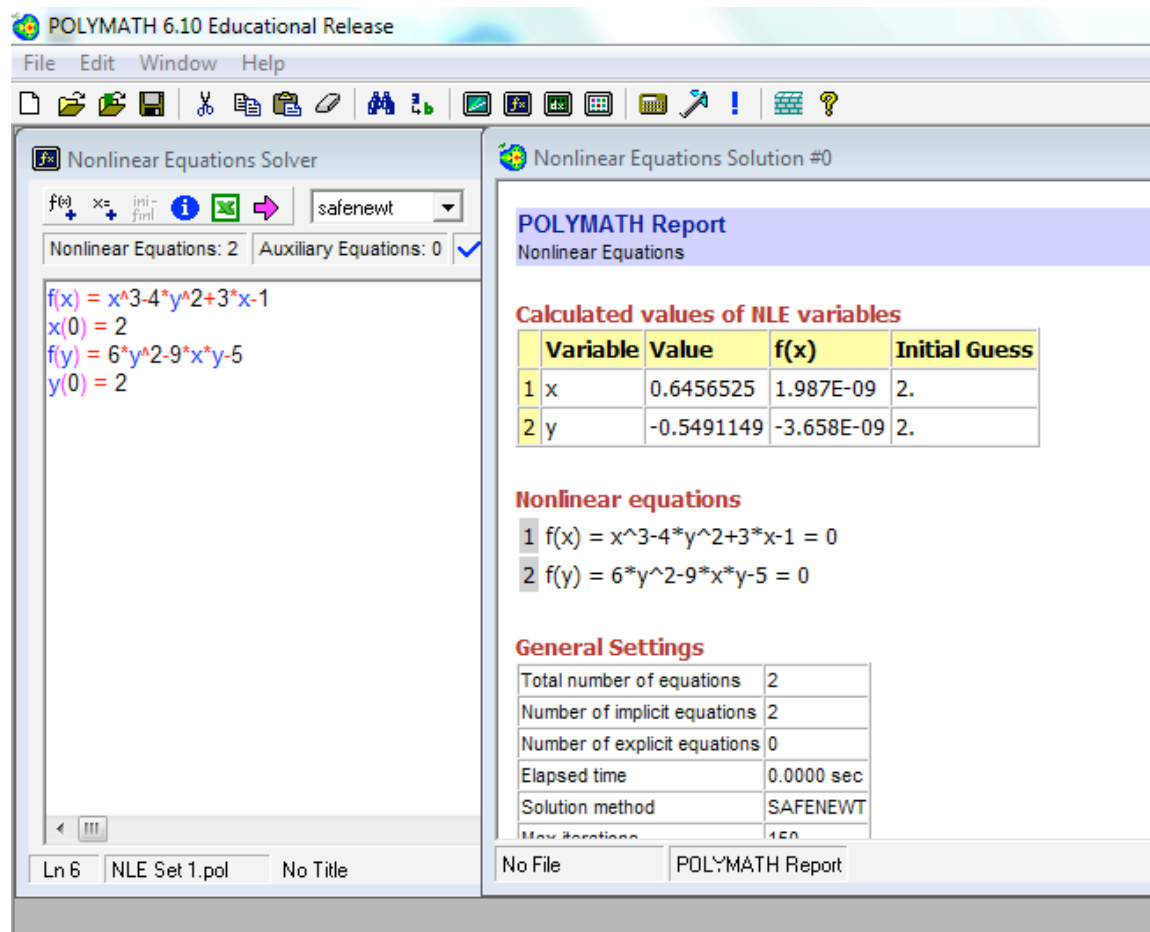
When,  $t_{\text{final}} = 800$  and  $k_3 = 0.00004 / (\text{day} \times \text{rabbits})$



Plotting rabbits vs. foxes



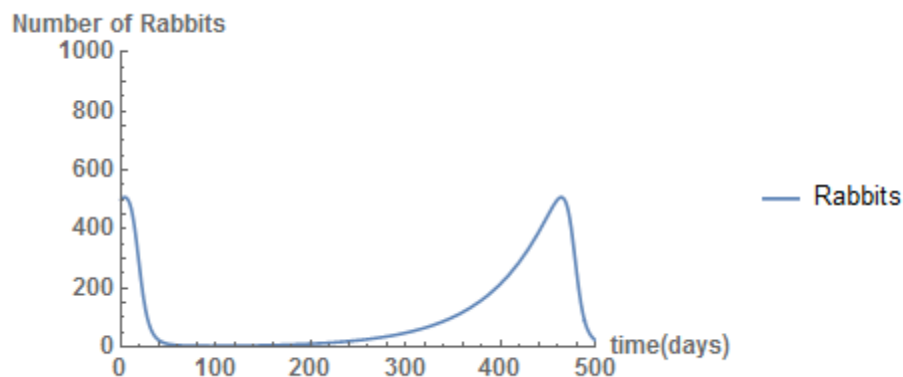
**P1-3 (b)**



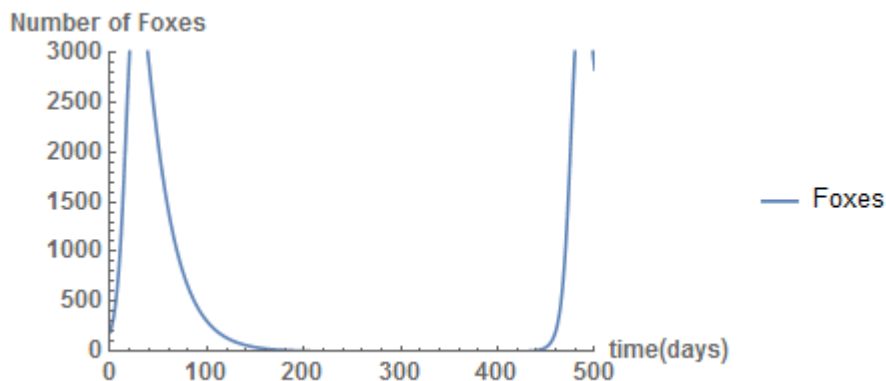
**P1-3 (c)**

We would have to change k2 and k4 for the plot to become a circle from an oval.

**P1-3 (d)**



**P1-3 (d)** Continued



**P1-4**

Individualized solution

**P1-5**

The correct answer is b.)

- a.) Has the wrong sign for  $-\int^V r_A dV$  and  $-2 \int^V r_A dV$ . Should be  $+\int^V r_A dV$  and  $+2 \int^V r_A dV$
- b.) All are correct
- c.) Wrong sign for  $F_c$ , should be  $-F_c$ .
- d.) Wrong sign for  $-\int^V r_c dV$ , should be  $+\int^V r_c dV$

**P1-6 (a)**

$-r_A = k$  with  $k = 0.05 \text{ mol/h dm}^3$

**CSTR:** The general equation is

$$V = \frac{F_{A0} - F_A}{-r_A}$$

Here  $C_A = 0.01 C_{A0}$ ,  $v_0 = 10 \text{ dm}^3/\text{min}$ ,  $F_A = 5.0 \text{ mol/hr}$

Also we know that  $F_A = C_A v_0$  and  $F_{A0} = C_{A0} v_0$ ,  $C_{A0} = F_{A0} / v_0 = 0.5 \text{ mol/dm}^3$

Substituting the values in the above equation we get,

$$V = \frac{C_{A0} v_0 - C_A v_0}{k} = \frac{(0.5)10 - 0.01(0.5)10}{0.05}$$

$$\rightarrow V = 99 \text{ dm}^3$$

**PFR:** The general equation is

$$\frac{dF_A}{dV} = r_A = k, \text{ Now } F_A = C_A v_0 \text{ and } F_{A0} = C_{A0} v_0 \Rightarrow \frac{dC_A v_0}{dV} = -k$$

Integrating the above equation we get

**P1-6 (a) Continued**

$$\frac{v_0}{k} \int_{C_{A0}}^{C_A} dC_A = \int_0^V dV \Rightarrow V = \frac{v_0}{k} (C_{A0} - C_A)$$

Hence **V = 99 dm<sup>3</sup>**

Volume of PFR is same as the volume for a CSTR since the rate is constant and independent of concentration.

**P1-6 (b)**

-  $r_A = kC_A$  with  $k = 0.0001 \text{ s}^{-1}$

**CSTR:**

We have already derived that

$$V = \frac{C_{A0}v_0 - C_A v_0}{-r_A} = \frac{v_0 C_{A0}(1 - 0.01)}{kC_A}$$

$$k = 0.0001 \text{ s}^{-1} = 0.0001 \times 3600 \text{ hr}^{-1} = 0.36 \text{ hr}^{-1}$$

$$\Rightarrow V = \frac{(10 \text{ dm}^3 / \text{hr})(0.5 \text{ mol} / \text{dm}^3)(0.99)}{(0.36 \text{ hr}^{-1})(0.01 * 0.5 \text{ mol} / \text{dm}^3)} \Rightarrow \mathbf{V = 2750 \text{ dm}^3}$$

**PFR:**

From above we already know that for a PFR

$$\frac{dC_A v_0}{dV} = r_A = -kC_A$$

Integrating

$$\frac{v_0}{k} \int_{C_{A0}}^{C_A} \frac{dC_A}{C_A} = - \int_0^V dV$$

$$\frac{v_0}{k} \ln \frac{C_{A0}}{C_A} = V$$

$$\text{Again } k = 0.0001 \text{ s}^{-1} = 0.0001 \times 3600 \text{ hr}^{-1} = 0.36 \text{ hr}^{-1}$$

Substituting the values in above equation we get **V = 127.9 dm<sup>3</sup>**

**P1-6 (c)**

-  $r_A = kC_A^2$  with  $k = 300 \text{ dm}^3 / \text{mol} \cdot \text{hr}$

**CSTR:**

$$V = \frac{C_{A0}v_0 - C_A v_0}{-r_A} = \frac{v_0 C_{A0}(1 - 0.01)}{kC_A^2}$$

Substituting all the values we get

$$V = \frac{(10 \text{ dm}^3 / \text{hr})(0.5 \text{ mol} / \text{dm}^3)(0.99)}{(300 \text{ dm}^3 / \text{mol} \cdot \text{hr})(0.01 * 0.5 \text{ mol} / \text{dm}^3)^2} \Rightarrow \mathbf{V = 660 \text{ dm}^3}$$

**PFR:**

$$\frac{dC_A v_0}{dV} = r_A = -kC_A^2$$

**P1-6 (c)** Continued

Integrating

$$\frac{v_0}{k} \int_{C_{A0}}^{C_A} \frac{dC_A}{C_A^2} = - \int_0^V dV \Rightarrow \frac{v_0}{k} \left( \frac{1}{C_A} - \frac{1}{C_{A0}} \right) = V$$

$$\Rightarrow V = \frac{10 \text{ dm}^3 / \text{hr}}{300 \text{ dm}^3 / \text{mol} \cdot \text{hr}} \left( \frac{1}{0.01 C_{A0}} - \frac{1}{C_{A0}} \right) = 6.6 \text{ dm}^3$$

**P1-6 (d)**

$$C_A = 0.001 C_{A0}$$

$$t = \int_{N_A}^{N_{A0}} \frac{dN}{-r_A V}$$

Constant Volume  $V = V_0$

$$t = \int_{C_A}^{C_{A0}} \frac{dC_A}{-r_A}$$

Zero order:

$$t = \frac{1}{k} [C_{A0} - 0.001 C_{A0}] = \frac{.999 C_{A0}}{0.05} = 9.99 h$$

First order:

$$t = \frac{1}{k} \ln \left( \frac{C_{A0}}{C_A} \right) = \frac{1}{0.0001} \ln \left( \frac{1}{.001} \right) = 69078 s = 19.19 h$$

Second order:

$$t = \frac{1}{k} \left[ \frac{1}{C_A} - \frac{1}{C_{A0}} \right] = \frac{1}{300} \left[ \frac{1}{0.5 \cdot 0.001} - \frac{1}{0.5} \right] = 6.66 h$$

**P1-7 Enrico Fermi Problem**

**P1-7(a)** Population of Chicago = 4,000,000

Size of Households = 4

Number of Households = 1,000,000

Fraction of Households that own a piano = 1/5

Number of Pianos = 200,000

Number of Tunes/year per Piano = 1

Number of Tunes Needed Per Year = 200,000

Tunes per day = 2

$$\text{Tunes per year per tuner} = \frac{250 \text{ days}}{\text{yr}} \times \frac{2}{\text{day}} = 500/\text{yr}/\text{tuner}$$

$$\frac{200,000 \text{ tunes}}{\text{yr}} \times \frac{1}{500 \text{ tunes} / \text{yr} / \text{tuner}} = 400 \text{ Tuners}$$

**P1-7(b)** Assume that each student eats 2 slices of pizza per week.

Also, assume that it is a 14" pizza, with 8 pieces.

Hence, the area of 1 slice of pizza =  $19.242 \text{ inch}^2 = 0.012414 \text{ m}^2$

Thus, a population of 20000, over a span of 4 months, eats

$20000 * 2 \text{ slices} * 4 \text{ months} * 4 \text{ weeks/month} = 640000 \text{ slices of pizza}$ , with a total area of  $640000 * 0.012414 \text{ m}^2 = 7945 \text{ m}^2$  of pizza in the fall semester.

**P1-7(c)** Assume you drink 1L/day

Assume you live  $75 \text{ years} * 365 \text{ days/year} = 27375 \text{ days}$

$1 \text{ L/day} * 27375 \text{ days} = 27375 \text{ L drunk in life}$

Bathtub dimensions:  $1 \text{ m} * 0.7 \text{ m} * 0.5 \text{ m} = 0.35 \text{ m}^3 = 350 \text{ L/tub}$

Bathtubs drunk =  $27375 \text{ L} * 1 \text{ tub} / 350 \text{ L} = 78 \text{ tubs}$



**P1-7(d)** Jean Valjean, Les Misérables.

### P1-8

Mole Balance:

$$V = \frac{F_{A0} - F_A}{-r_A}$$

Rate Law :

$$-r_A = kC_A^2$$

Combine:

$$V = \frac{F_{A0} - F_A}{kC_A^2}$$

$$F_{A0} = v_0 C_A = 3 \frac{\text{dm}^3}{\text{s}} \cdot \frac{2 \text{ mol A}}{\text{dm}^3} = \frac{6 \text{ mol A}}{\text{s}}$$

$$F_A = v_0 C_A = 3 \frac{\text{dm}^3}{\text{s}} \cdot \frac{0.1 \text{ mol A}}{\text{dm}^3} = \frac{0.3 \text{ mol A}}{\text{s}}$$

$$V = \frac{(6 - 0.3) \frac{\text{mol}}{\text{s}}}{(0.03 \frac{\text{dm}^3}{\text{mol.s}})(0.1 \frac{\text{mol}}{\text{dm}^3})^2} = 1900 \text{ dm}^3$$

The incorrect part is in step 6, where the initial concentration has been used instead of the exit concentration.