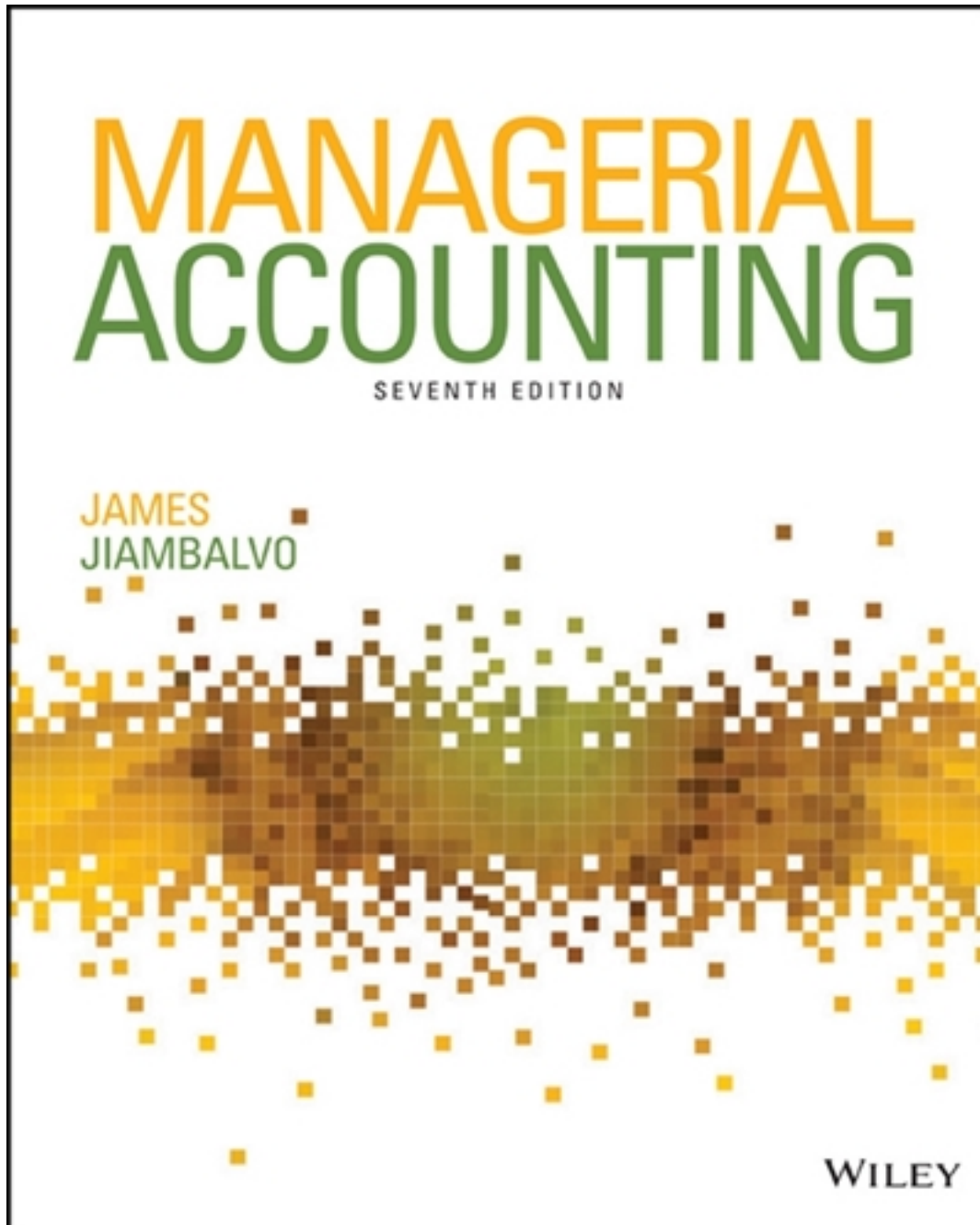


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Solutions

CHAPTER 2

JOB-ORDER COSTING FOR MANUFACTURING AND SERVICE COMPANIES

LEARNING OBJECTIVES

1. Distinguish between manufacturing and nonmanufacturing costs and between product and period costs.
2. Discuss the three inventory accounts of a manufacturing firm and describe the flow of product costs in a manufacturing firm's accounts.
3. Discuss the types of product costing systems and explain the relation between the cost of jobs and the Work in Process Inventory, Finished Goods Inventory, and Cost of Goods Sold accounts.
4. Describe how direct material, direct labor, and manufacturing overhead are assigned to jobs.
5. Explain the role of a predetermined overhead rate in applying overhead to jobs and explain the treatment of the difference between actual overhead and overhead allocated to jobs using a predetermined rate.
6. Explain how service companies can use job-order costing to calculate the cost of services provided to customers.
7. Discuss modern manufacturing practices and how they affect product costing.

CHAPTER REVIEW

1. This chapter introduces the manufacturing costs: direct material, direct labor, and manufacturing overhead. The job-order costing system is discussed in detail, including source documents, cost flows, journal entries, applied overhead, and under- or overapplied overhead. Also discussed is how service companies can use job-order costing. Also presented is how modern manufacturing practices, i.e., JIT, CAM, and TQM systems, can affect product costing.

Cost Classifications for Manufacturing Firms

2. (L.O.1) Manufacturing costs (also known as product costs) are the costs associated with producing the final product. They consist of:
 - a. **Direct Materials:** These are the primary materials that are directly and easily traceable to the final product. For example: the wood in a table.
 - b. **Direct Labor:** These are the labor costs that are directly and easily traceable to the end product. For example: the production line workers labor.
 - c. **Manufacturing Overhead:** These are all of the other production costs other than direct materials and direct labor. They are also referred to as the indirect production costs. Examples include:
 - (1) Indirect materials or supplies.
 - (2) Indirect labor.
 - (3) Depreciation on plant and factory equipment.
 - (4) Factory utilities.
3. **Nonmanufacturing costs (also known as period costs)** consist of the selling, and general and administrative costs. Examples include:
 - a. Sales commissions.
 - b. Depreciation on automobiles and office equipment.
 - c. Office salaries.
 - d. Warehousing costs of finished products.
4. **Product costs** are the manufacturing costs, i.e., direct materials, direct labor, and manufacturing overhead. They are carried as assets until sold and then are expensed through the Cost of Goods Sold account.
5. **Period costs** are the nonmanufacturing costs, i.e., selling and general and administrative costs. They are expensed as incurred.
6. For financial reporting purposes GAAP requires that work in process, finished goods, and cost of goods sold be reflected at **full cost**, i.e., direct materials, direct labor, variable overhead, and fixed overhead.

For internal decision-making purposes, however, incremental analysis is appropriate. When choosing between decision alternatives, the analysis should concentrate only on those costs that will differ between the alternatives. In many instances, the fixed costs will not change, and can therefore be ignored.

7. (L.O.2) A manufacturing company has three inventory accounts reflected in the current assets section of the balance sheet.
 - a. **Raw Materials Inventory:** This account includes both direct and indirect materials.
 - b. **Work in Process Inventory:** This account contains the direct material, direct labor, and manufacturing overhead costs incurred on those jobs that are not finished at the end of the reporting period.
 - c. **Finished Goods Inventory:** This account includes the direct material, direct labor, and manufacturing overhead costs incurred on those jobs completed, but not sold, during the period.

8. (L.O.2) In a manufacturing firms product costs flow from the product cost accounts to work in process, then finished goods, and finally into cost of goods sold.

```

graph LR
    RM[Raw Materials Inventory] --> WIP[D.M.  
D.L. Applied  
O.H.]
    WIP -- "Cost of Goods Manufactured" --> FG[Finished Goods Inventory]
    FG -- "Cost of Goods Sold" --> CGS[Cost of Goods Sold]
    WIP --> MO[Manufacturing Overhead]
    WIP --> WP[Wages Payable]
    WIP --> IL[Indirect Labor]
    MO --> WIP
    WP --> WIP
    IL --> WIP
  
```

The diagram illustrates the flow of manufacturing costs through various accounts. It shows the movement from Raw Materials Inventory to Work in Process Inventory, then to Finished Goods Inventory, and finally to Cost of Goods Sold. It also includes Manufacturing Overhead, Wages Payable, and Indirect Labor.

Raw Materials Inventory flows into **Work in Process Inventory** (D.M., D.L. Applied, O.H.).

Work in Process Inventory flows into **Finished Goods Inventory** (Cost of Goods Manufactured).

Finished Goods Inventory flows into **Cost of Goods Sold** (Cost of Goods Sold).

Work in Process Inventory also flows into **Manufacturing Overhead** (Indirect Materials, Indirect Labor).

Manufacturing Overhead flows into **Work in Process Inventory** (O.H.).

Wages Payable flows into **Work in Process Inventory** (D.L. Applied).

Indirect Labor flows into **Manufacturing Overhead** (Indirect Labor).

10. The **cost of goods manufactured** represents the costs attached to those units completed during the current period. It is the cost transferred out of work in process into finished goods. These costs are summarized on the Schedule of Cost of Goods Manufactured.

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Schedule of Cost of Goods Manufactured

Beginning work in process		\$20,000
Add: Current manufacturing costs		
Direct material used	\$700,000	
Direct labor	300,000	
Manufacturing overhead	<u>100,000</u>	
Total		<u>1,100,000</u>
		1,120,000
Less: Ending work in process		<u>50,000</u>
Cost of Goods Manufactured		<u>\$1,070,000</u>

11. The cost of goods manufactured is combined with the change in finished goods inventory to compute the cost of goods sold section of the income statement.

Partial Income Statement

Sales		\$1,300,000
Less: Cost of goods sold	\$40,000	
Beginning finished goods	<u>1,070,000</u>	
Add: Cost of goods manufactured	1,110,000	
Cost of goods available for sale	<u>30,000</u>	
		<u>1,080,000</u>
Less: Ending finished goods		<u>1,080,000</u>
Gross profit		<u>\$220,000</u>

Types of Costing Systems

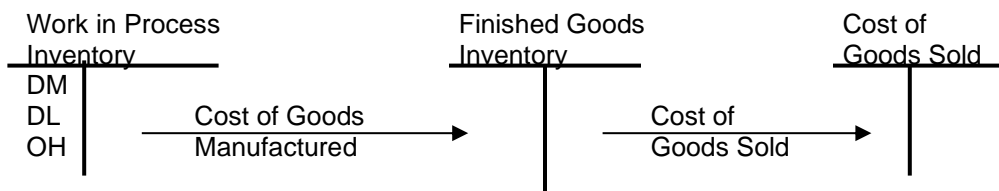
12. (L.O.3) There are two major types of product costing systems. The system used depends on the type of manufacturing done.
- a. **Job-order costing systems** are used when a firm manufactures goods to a customer's unique requirements. In this type of system costs are accumulated by job, i.e., by individual product or batch, so the costs can be matched against the revenues generated. Examples include:
 - (1) Construction companies
 - (2) Printing companies
 - b. **Process costing systems** are used when a firm manufactures large quantities of a homogeneous product. Costs are accumulated by process (department), and unit costs are derived by dividing total costs by the total units produced. Chapter 3 will expand on process costing systems. Examples include:
 - (1) Chemical producing companies
 - (2) Paint producing companies
 - (3) Cement producing companies

Overview of Job Costs and Financial Statement Accounts

13. (L.O.3) In a job-order costing systems, product costs (direct materials, direct labor, and overhead) flow into work in process while a job is being worked on. When the job is completed, the costs flow out of work

Chapter 2: Job Order Costing for Manufacturing and Service Companies 2-5

in process, into finished goods. And, when the job is sold, the costs flow out of finished goods into cost of goods sold.



Job-Order Costing System

14. (L.O.4) Various source documents are prepared to reflect the materials, labor, and overhead costs incurred on each job.

- A **material requisition** form is used to withdraw materials, direct and indirect, from the raw materials inventory.
- A **time ticket** is prepared by each employee to account for the labor expended on each job or for indirect activities.
- A **job-cost sheet** is used to summarize all product costs on each job. The file of job cost sheets on incomplete jobs serves as a subsidiary ledger to the work-in-process inventory account.

15. Manufacturing overhead is assigned (applied) to each job using a predetermined overhead rate.

- Overhead allocation rate =
$$\frac{\text{Estimated overhead costs}}{\text{Estimated quantity of allocation base}}$$
- Applied overhead = Overhead allocation rate × actual quantity of allocation base

16. The journal entries used to record the product cost flows in a job-order costing system are as follows:

a. To purchase raw materials

Raw Materials Inventory	X X	
Cash or Accounts Payable		X X

b. To release materials to production

Work in Process Inventory (for direct materials)	X X	
Manufacturing Overhead (for indirect materials)	X X	
Raw Materials Inventory		X X

c. To record labor costs

Work in Process Inventory (for direct labor)	X X	
Manufacturing Overhead (for indirect labor)	X X	
Wages Payable		X X

d. To record any actual overhead costs

Manufacturing Overhead	X X	
Various Accounts		X X

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- e. To record applied overhead

Work in Process Inventory	X X	
Manufacturing Overhead		X X

- f. To record completed jobs

Finished Goods Inventory	X X	
Work in Process Inventory		X X

- g. To record the Cost of Goods Sold

Cost of Goods Sold	X X	
Finished Goods Inventory		X X

- h. To record a credit sale

Accounts Receivable	XX	
Sales		XX

17. The overhead allocation base chosen should be strongly correlated with overhead costs.

- "You get what you measure." Manufacturing managers will try to reduce costs because it reflects well on their managerial skills.
- If the allocation base is reduced, applied overhead will be reduced. But, will actual overhead costs be reduced?
 - If overhead is primarily fixed, a reduction in the allocation base will not result in reduced overhead.

18. **Activity-based costing (ABC)** is a method of applying overhead costs to products using a number of different allocation bases.

- Costs are grouped into cost pools by activity.
- Each pool has its own overhead rate, calculated by dividing the amount of the cost pool by the corresponding cost driver.

Predetermined Overhead Rates

19. (L.O.5) Overhead rates are based on annual estimates of overhead costs and estimates of the level of the allocation base.

- Actual overhead costs are not used to develop overhead rates because they would not be known until the end of the year. This would make it impossible to cost the jobs being worked on during the year.
- Annual overhead rates are used to smooth out the fluctuations that occur from month to month. Also, to smooth out the amount of fixed overhead applied each month.

Eliminating Overapplied or Underapplied Overhead

20. (L.O.5) At the end of each year the Manufacturing Overhead account is closed in order to adjust the inventory accounts and the Cost of Goods Sold account to reflect actual costs.

- If the Manufacturing Overhead account has a debit balance, it is referred to as underapplied overhead.

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- b. If the Manufacturing Overhead account has a credit balance, it is referred to as overapplied overhead.
- c. If the under- or overapplied overhead amount is considered immaterial, it is closed to the Cost of Goods Sold. For underapplied overhead the entry would be:

Cost of Goods Sold	X X	
Manufacturing Overhead		X X

- d. If the under-or overapplied overhead amount is considered significant, it is allocated to Work in Process Inventory, Finished Goods Inventory, and Cost of Goods Sold based on their respective balances. For underapplied overhead the entry would be:

Work in Process Inventory	X X	
Finished Goods Inventory	X X	
Cost of Goods Sold	X X	
Manufactured Overhead		X X

Job-Order Costing for Service Companies

21. (L.O.6) Service companies may use job-order costing to keep track of the costs incurred for each patient, client, or vehicle. Examples include:
- Hospitals, law firms, consulting companies, and repair shops.
22. Each patient, client, or vehicle is treated as a job.
- a. A document similar to a job cost sheet is used to accumulate the costs incurred.
 - b. Overhead may be applied using a predetermined overhead rate, similar to that used in a manufacturing company, or
 - c. In the case of repair shops, the cost of labor and materials is marked up to cover overhead and generate a profit.

Modern Manufacturing Practices and Product Costing Systems

23. (L.O.7) Changes in the manufacturing environment have affected the types of costs incurred and the way costs are recorded in a product costing system.
- a. **Just-in-Time (JIT)** systems are used to reduced inventory levels. Raw materials are delivered from suppliers only when they are needed. And, production is only scheduled when a customer order has been received.
 - (1) JIT systems also are used to improve quality, eliminate production breakdowns, and prevent missed delivery deadlines.
 - (2) Job-Order costing systems can be adapted for JIT by combining the Raw Materials and Work in Process accounts into a new account called Raw-and-in-Process Inventory (RIP).
 - b. **Lean manufacturing** is closely related to JIT. However, lean manufacturing focuses on eliminating waste across the value chain, while JIT focuses on inventory management.
 - c. **Computer-controlled manufacturing systems** are used to control equipment and increase the flexibility and accuracy of the production process.

Highly mechanized companies have traded equipment for direct labor, resulting in a reduction of variable costs and an increase in fixed costs.

- d. **Total quality management (TQM)** programs are used by companies to ensure that their products are of the highest quality and their production processes are efficient.
 - (1) There is no agreement on the “right” way to implement a TQM program. However, most companies stress listening to customers, making products right the first time, and encouraging workers to continuously improve their production processes.
 - (2) TQM affects product costs by reducing the need to track scrap and rework costs.

Lecture Outline

The material in this chapter can be covered in three class periods. Students will have the most difficulty with overhead. When discussing this topic make sure they understand why overhead must be applied, how to calculate applied overhead, and how to differentiate between actual and applied overhead.

A. (L.O. 1) Cost classifications for manufacturing firms.

1. Manufacturing or Product costs.

- a. **Direct materials:** Materials directly and easily traceable to the end product.
- b. **Direct labor:** The hands-on labor in the production process.
- c. **Manufacturing overhead:** All other manufacturing costs other than direct materials and direct labor.
- d. Inventoried until sold and then expensed through cost of goods sold.

2. Nonmanufacturing or period costs

- a. Selling, general, and administrative costs.
- b. Expensed as incurred.

B. GAAP requires inventories be carried at **full cost**.

1. Direct materials, direct labor, variable overhead, and fixed overhead.
2. Decision making relies on incremental analysis.
 - If fixed costs don't change between alternatives, they are not incremental or relevant.

C. (L.O. 2) Balance sheet presentation of product cost

1. Direct materials inventory
2. Work in process inventory
3. Finished goods inventory

D. (L.O. 2) Flow of product costs

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1. Product costs flow into work in process inventory until the job is completed.
2. Product costs flow out of work in process inventory into finished goods inventory when the job is completed.
 - Cost of goods manufactured
3. Product costs flow out of finished goods inventory into cost of goods sold when the job is sold.

E. Income statement presentation of product costs.

F.

1. $\text{Cost of goods manufactured} = \text{Beginning work in process} + \text{current manufactured costs} - \text{ending work in process}.$
2. $\text{Cost of goods sold} = \text{Beginning finished goods} + \text{cost of goods manufactured} - \text{ending finished goods}.$

F. (L.O. 3) Types of costing systems

1. **Job – order costing system:**

- a. Manufactures product to unique customer specification.
- b. A job is an individual product or batch for which a company needs cost information.
- c. Examples include:
 - (1) Construction companies
 - (2) Shipbuilders
 - (3) Printing companies
 - (4) CPA firms

2. **Process costing systems:**

- a. Used by companies producing large quantities of identical items
- b. Items pass through uniform and continuous production operations
- c. Examples include:
 - (1) Paint and plastic manufacturers
 - (2) Chemical producers
 - (3) Metal producers

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G. (L.O. 3) Job costs and financial statement accounts.

1. Work in Process Inventory represents the costs of all incomplete jobs.
2. Finished Goods Inventory represents the costs of all completed, but not sold, jobs.
3. Cost of Goods Sold represents the costs of all jobs sold during the period.

G. (L.O. 4) Job – order costing system.

1. Source documents
 - a. Job cost sheet
 - b. Material requisition form
 - c. Time tickets
2. Journal entries
 - a. Material purchases
 - b. Material usage
 - c. Direct labor costs
 - d. Overhead
 - (1) Actual overhead
 - (2) Applied overhead
 - e. Completed jobs
 - f. Cost of goods sold

3. Cost flows

I. (L.O. 5) Allocating overhead to jobs.

1. Actual overhead costs are not used, because they may not be known until after the job is completed and sold.
2. Predetermined overhead rate = $\frac{\text{Estimated overhead costs}}{\text{Estimated level of allocation base}}$
3. Allocation base should be positively correlated to overhead costs.

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4. Overhead application rates are based on annual estimates to smooth the month-to-month variations.
- J. (L.O. 5) Eliminating over- or underapplied overhead.
1. Closed out to either:
 - a. Cost of Goods Sold, if immaterial, or
 - b. Work in Process, Finished Goods, and Cost of Goods Sold, if material.
- K. (L.O. 6) Service companies use job-order costing systems, too.
- L. (L.O. 7) Modern manufacturing practices and product costing systems.
- 1. Just-in-time (JIT) production**
 - a. Reduce inventory levels
 - b. Improve quality
 - c. Streamline production facilities
 - d. Improve on-time delivery to customers
 - 2. Lean manufacturing**
 - a. Related to JIT
 - b. Focuses on eliminating waste in value chain
 - 3. Computer-controlled manufacturing**
 - a. Replace workers with machines/computers
 - b. Causing a change in companies cost mix to more fixed costs and fewer variable costs
 - 4. Total quality management (TQM)**
 - a. Raised product quality
 - b. Increase production efficiency
 - c. Continuous improvement at all levels

ILLUSTRATION 2-1

COST- FLOWS

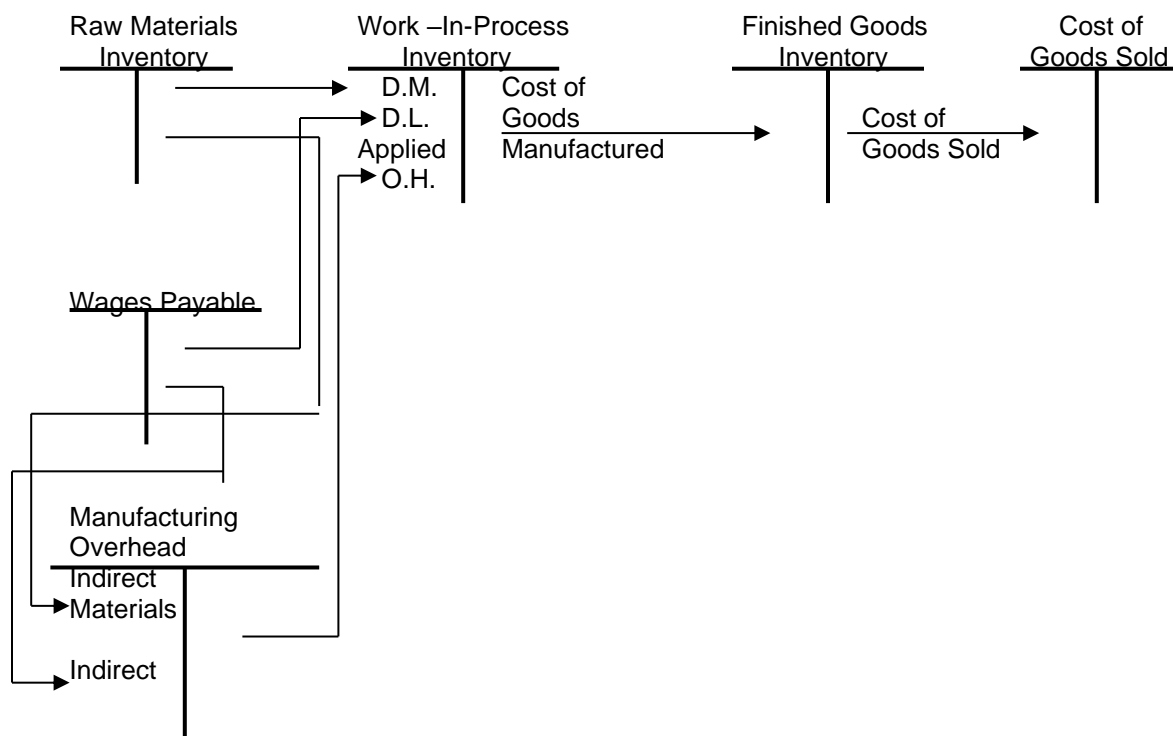


ILLUSTRATION 2-2

SCHEDULE OF COST OF GOODS MANUFACTURED

Beginning balance, Work in Process				\$ XX
Add: Current manufacturing costs:				
Direct materials			\$ XX	
Direct labor			XX	
Manufacturing overhead:				
Indirect materials	\$ XX			
Indirect labor	XX			
Factory utilities	XX			
Factory depreciation	XX			
Other	<u>XX</u>		<u>XX</u>	<u>XX</u>
Total costs in Work in Process				XX
Less: Ending balance, Work in Process				<u>XX</u>
Cost of Goods Manufactured				\$ <u>XX</u>

ILLUSTRATION 2-3

INCOME STATEMENT

Sales		\$ XX
Less Cost of goods sold:		
Beginning balance, Finished goods	\$ XX	
Add: Cost of goods manufactured	<u>XX</u>	
Cost of goods available for sale	XX	
Less: Ending balance, Finished goods	<u>XX</u>	<u>XX</u>
Gross Profit		XX
Less Nonmanufacturing expenses:		
Selling expenses	XX	
General and administrative expenses	<u>XX</u>	<u>XX</u>
Net Income (Loss)		\$ <u>XX</u>

ILLUSTRATION 2-4

JOB-COST JOURNAL ENTRIES

Material Purchases

Raw Materials Inventory	XX	
Cash or Accounts Payable		XX

Materials Issued to Production

Work in Process (direct materials)	XX	
Manufacturing Overhead (indirect materials)	XX	
Raw Materials Inventory		XX

Production Labor Costs

Work in Process (direct labor)	XX	
Manufacturing Overhead (indirect labor)	XX	
Wages Payable		XX

Other Actual Overhead Costs

Manufacturing Overhead	XX	
Various Accounts		XX

Applied Overhead

Work in Process	XX	
Manufacturing Overhead		XX

Completed Jobs

Finished Goods	XX	
Work in Process		XX

Job Sold

Cash or Accounts Receivable	XX	
Cost of Goods Sold	XX	
Sales Revenue		XX
Finished Goods		XX

ILLUSTRATION 2-5

APPLYING OVERHEAD

Estimated overhead	\$ 1,000,000
Estimated machine hours	500,000
Actual overhead	980,000
Actual machine hours	495,000

Calculate the predetermined overhead rate

$$\frac{\$ 1,000,000}{500,000 \text{ MH}} = \$2 / \text{MH}$$

Calculate the overhead applied

$$495,000 \text{ MH} \times \$2/\text{MH} = \$990,000$$

Determine the under-or-overapplied overhead

<u>Manufacturing Overhead</u>			
(Actual)	<u>980,000</u>	<u>990,000</u>	(Applied)
		10,000	(Overapplied)

Work in Process	3,750	
Finished Goods	3,750	
Cost of Goods Sold	7,500	
Manufacturing Overhead		15,000

MATCHING – A

Match the following terms to the statements shown below. Use capital letters for your answers. Each term can only be used once.

- | | |
|---------------------------|---------------------------|
| A. Activity-based costing | F. Manufacturing costs |
| B. Cost driver | G. Overapplied overhead |
| C. Direct labor | H. Period costs |
| D. Full cost | I. Process costing system |
| E. Job cost sheet | J. Selling costs |

- _____ 1. The costs associated with securing and filling customers' orders.
- _____ 2. Required under GAAP for valuing inventory on the balance sheet.
- _____ 3. Assigns overhead costs to products using a number of different allocation bases.
- _____ 4. Actual overhead costs are less than applied overhead.
- _____ 5. A form used to accumulate the product costs of each job.
- _____ 6. Used by companies that produce large quantities of identical items.
- _____ 7. The activity used as the basis for developing an overhead rate.
- _____ 8. Consists of direct material, direct labor, and overhead.
- _____ 9. Represents cost of workers directly involved in the production of a job.
- _____ 10. Costs that are expensed as incurred.

MATCHING – B

Match the following terms to the statements shown below. Use capital letters for your answers. Each term can only be used once.

- | | |
|-------------------------------|-------------------------------|
| A. Allocation base | F. Just-in-time manufacturing |
| B. Cost of goods manufactured | G. Manufacturing overhead |
| C. Cost pool | H. Lean Manufacturing |
| D. Indirect labor cost | I. Product cost |
| E. Job-order costing system | J. Underapplied overhead |

- | | |
|-------|--|
| _____ | 1. Used by companies that produce individual products or batches of products that are unique |
| _____ | 2. Involves minimizing inventory levels |
| _____ | 3. When actual overhead exceeds applied overhead |
| _____ | 4. The cost of the jobs completed during the period |
| _____ | 5. Includes the cost of production supervisors |
| _____ | 6. Is not expensed until the related product is sold |
| _____ | 7. Consists of the cost of a major activity |
| _____ | 8. Focuses on eliminating waste throughout the value chain |
| _____ | 9. A characteristic used to develop the overhead allocation rate |
| _____ | 10. The overhead cost that flows into work in process |

MULTIPLE CHOICE – A

- _____ 1. Which of the following is **not** a product cost?
- A. Direct materials
 - B. Depreciation on finished goods warehouse
 - C. Insurance on factory building
 - D. Indirect labor
- _____ 2. Which of the following is **not** a period cost?
- A. Overtime premium
 - B. Commissions
 - C. Advertising costs
 - D. General office salaries
- _____ 3. GAAP requires that inventories and cost of goods sold be reported at full cost. Which of the following is defined as full cost?
- A. Direct materials, Direct labor, and Variable overhead
 - B. Direct materials, Direct labor, and Fixed overhead
 - C. Direct materials, Direct labor, and other Variable costs
 - D. Direct materials, Direct labor, and Total overhead
- _____ 4. The schedule of cost of goods manufactured is an analysis of which account?
- A. Finished goods
 - A. Cost of goods sold
 - B. Work in process
 - C. Direct materials
- _____ 5. Which of the following companies would use a job-order costing system?
- A. Construction
 - B. Metal producer
 - C. Chemical producer
 - D. Plastic producer
- _____ 6. Which of the following documents would serve as a subsidiary ledger to the Work in Process account?
- A. Materials requisition
 - B. Times sheets
 - C. Job cost sheet
 - D. Overhead budget

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- _____ 7. The overhead allocation rate is calculated by dividing:
- A. actual overhead costs by the actual quantity of the allocation base.
 - B. the actual overhead costs by the estimated quantity of the allocation base.
 - C. the estimated overhead costs by the actual quantity of the allocation base.
 - D. the estimated overhead costs by the estimated quantity of the allocation base.
- _____ 8. Applied overhead is debited to which account?
- A. Manufacturing Overhead
 - B. Work in Process
 - C. Cost of Goods Sold
 - D. Finished Goods
- _____ 9. Which of the following is **not** included in manufacturing overhead?
- A. Indirect materials
 - B. Factory employee benefits
 - C. Depreciation of plant
 - D. Clerical supplies
- _____ 10. Which of the following is a method of applying overhead?
- A. Just-in-time production
 - B. Activity-based costing
 - C. Total quantity management
 - D. Computer-controller manufacturing systems

MULTIPLE CHOICE – B

- _____ 1. Which of the following is **not** a manufacturing cost?
 - A. Direct materials
 - B. Manufacturing overhead
 - C. Accounting department costs
 - D. Direct labor

- _____ 2. Which of the following is a selling cost?
 - A. Property taxes on factory
 - B. Janitorial costs for administrative offices
 - C. Indirect labor costs
 - D. Depreciation on finished goods warehouse

- _____ 3. Which of the following is added directly to Work in Process?
 - A. Indirect labor
 - B. Indirect materials
 - C. Factory depreciation
 - D. Direct labor

- _____ 4. Which of the following costs is expensed as incurred?
 - A. Direct materials
 - B. Sales salaries
 - C. Indirect labor
 - D. Factory depreciation

- _____ 5. Which of the following companies would use a process costing system?
 - A. Paint producer
 - B. Shipbuilding company
 - C. Construction company
 - D. Printing company

- _____ 6. The cost of goods manufactured is credited to which of the following accounts?
 - A. Cost of Goods Sold
 - B. Finished Goods
 - C. Work in Process
 - D. Raw Materials

- _____ 7. The cost of goods sold is credited to which of the following accounts?
 - A. Cost of Goods Manufactured
 - B. Work in Process
 - C. Cost of Goods Sold
 - D. Finished Goods

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- _____ 8. An immaterial amount of underapplied overhead is debited to which of the following accounts?
- A. Manufacturing Overhead
 - B. Cost of Goods Sold
 - C. Work in Process
 - D. Finished Goods
- _____ 9. A material amount of overapplied overhead is debited to which of the following accounts?
- A. Manufacturing Overhead
 - B. Work in Process
 - C. Finished Goods
 - D. Cost of Goods Sold
- _____ 10. The reduction of inventories is an objective of:
- A. total quality management.
 - B. just-in-time production.
 - C. activity-based costing.
 - D. computer-controlled manufacturing systems.

ANSWER SHEET

<u>MATCHING-A</u>	<u>MATCHING-B</u>	<u>MULTIPLE CHOICE-A</u>	<u>MULTIPLE CHOICE-B</u>
1. J	1. E	1. B	1. C
2. D	2. F	2. A	2. D
3. A	3. J	3. D	3. D
4. G	4. B	4. C	4. B
5. E	5. D	5. A	5. A
6. I	6. I	6. C	6. C
7. B	7. C	7. D	7. D
8. F	8. G	8. B	8. B
9. C	9. A	9. D	9. A
10. H	10. H	10. B	10. B

Chapter 2

Job-Order Costing for Manufacturing and Service Companies

QUESTIONS

1. Manufacturing costs include all costs associated with the production of goods. Examples of manufacturing costs are: labor costs of workers directly involved with manufacturing goods, cost of all materials directly traced to products, indirect factory labor, indirect materials used in production, depreciation of production equipment, and depreciation of the manufacturing facility.

Nonmanufacturing costs are all costs that are not associated with the production of goods. These typically include selling costs and general and administrative costs.

2. Product costs are assigned to goods produced and become an expense when inventory is sold. Period costs are not assigned to goods produced. Period costs are identified with accounting periods and are expensed in the period incurred.
3. Two common types of product costing systems are (1) job-order costing systems and (2) process costing systems.

Job-order costing systems are generally used by companies that produce individual products or batches of unique products. Companies that use job-order costing systems include custom home builders, airplane manufacturers, and ship-building companies.

Process costing systems are used by companies that produce large numbers of identical items passing through uniform and continuous production operations. Process costing tends to be used by beverage companies and producers of chemicals, paints, and plastics.

4. A job cost sheet is a form that is used to accumulate the cost of producing a job. The job cost sheet contains information on direct materials, direct labor, and manufacturing overhead related to a particular job.
5. Actual overhead is not known until the end of the accounting period. If managers used actual overhead rates to apply overhead to jobs, they would have to wait until the end of the period to determine the cost of jobs. In order to make timely decisions, managers need to know the cost of jobs before the end of the accounting period.

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6. An important characteristic of a good overhead allocation base is that it should be strongly related to overhead cost. Assume that setup costs are classified as manufacturing overhead. The number of setups that a job requires would be a better allocation base for setup costs than would the number of direct labor hours worked on that job. Number of setups is more closely related to setup costs than is the number of direct labor hours and, therefore, the number of setups is a better allocation base.
7. In highly automated companies where direct labor cost is a small part of total manufacturing costs, it is unlikely that overhead costs vary with direct labor. Further, in such companies, predetermined overhead rates based on direct labor may be quite large. Thus, even a small change in labor (the allocation base) could have a large effect on the overhead cost allocated to a job.

Companies that are capital-intensive should consider using machine hours as an allocation base (or better still, they should consider the use of an activity-based costing system, which is discussed in more detail in Chapter 6).

8. It is necessary to apportion over- or under-applied overhead among Work in Process Inventory, Finished Goods Inventory, and Cost of Goods Sold accounts if the amount in the Manufacturing Overhead account is material. This assumes that the balances in Work in Process and Finished Goods are relatively large. If a company used a just-in-time systems and these balances were quite small, then it would be reasonable to just close over- or under-applied overhead to Cost of Goods Sold.
9. An unexpected increase in production would typically result in overhead being overapplied. Overhead is applied using a predetermined rate which equals estimated total overhead cost (including variable and fixed overhead) divided by the estimated level of the allocation base. Overhead applied equals the predetermined rate times the actual use of the allocation base. An unexpected increase in production means that the fixed component of the predetermined overhead rate will be multiplied by a larger number than anticipated. Thus, more fixed overhead will be applied than the company is likely to incur.
10. As companies move to computer-controlled manufacturing systems and greater use of robotics, direct labor will likely decrease (due to decreased need for workers) and manufacturing overhead will likely increase (due to higher depreciation costs associated with the computer-controlled systems).

EXERCISES

- E1. [LO 4]** Managers at Company A will perceive that overhead cost allocated to jobs increases with the amount of direct labor used. If they are evaluated on how well they control the cost of jobs, they will try to cut back on labor, which not only reduces labor costs but also overhead allocated to jobs they supervise. Following similar logic, managers at Company B will cut back on machine time and managers at Company C will make a special effort to control material costs (by reducing waste, searching for lower prices, etc). Note that the measure of performance (reduction in job costs) combined with the approach to allocating overhead drives managers to focus on different factors—this is a good example of “You get what you measure!”
- E2. [LO 5, 7]** If over- or underapplied overhead is large, we typically allocate it to Work in Process, Finished Goods and Cost of Goods Sold based on the relative balances in these accounts. However, if a company uses JIT, the balances in Work in Process and Finished Goods are likely to be quite small compared to the balance in Cost of Goods Sold. Thus, there will be only a small difference between assigning all of the over- or under-applied overhead to cost of goods sold versus apportioning it among the three accounts based on their relative balances.
- E3. [LO 4, 5]** The predetermined overhead rate at Precision Custom Molds is \$100 per direct labor hour ($\$20,000,000 \div 200,000$). Given Job 525 has 25 direct labor hours, \$2,500 of overhead would be applied to it ($\$100 \times 25$).
- E4. [LO 3]**
- | | |
|------|------|
| a. P | d. J |
| b. P | e. P |
| c. J | f. J |
- E5. [LO 1, 2]**
- | | |
|------|------|
| a. Y | e. N |
| b. N | f. Y |
| c. Y | g. Y |
| d. Y | h. N |

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- E6. [LO 2, 4]** Note that direct materials are charged to Work in Process Inventory while indirect materials are charged to Manufacturing Overhead.

Work in Process Inventory	200,000	
Raw Materials Inventory		200,000

Manufacturing Overhead	10,000	
Raw Materials Inventory		10,000

- E7. [LO 2, 4]** Note that direct materials are charged to Work in Process Inventory while indirect materials are charged to Manufacturing Overhead.

Work in Process Inventory	1,500	
Raw Materials Inventory		1,500

(250 + 350 + 400 + 500 = 1,500)

Manufacturing Overhead	100	
Raw Materials Inventory		100

- E8. [LO 2, 4]** Note that direct labor is charged to Work in Process Inventory while indirect labor is charged to Manufacturing Overhead.

Work in Process Inventory	70,000	
Wages Payable		70,000

Manufacturing Overhead	50,000	
Wages Payable		50,000

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E9. [LO 2, 4]

a. **Job No. 201**

110 hrs. × \$10/hr	\$1,100
90 hrs. × \$21/hr.	1,890
40 hrs. × \$12/hr.	<u>480</u>
Total	<u>\$3,470</u>

Job No. 202

50 hrs. × \$20/hr.	\$1,000
--------------------	---------

Job No. 203

70 hrs. × \$18/hr.	\$1,260
--------------------	---------

b. Labor Report for the month of February (by job):

Job	Time Ticket	Hours	Rate	Cost
201	2101	110	10.00	\$1,100
201	2102	90	21.00	1,890
201	2103	<u>40</u>	12.00	<u>480</u>
		<u>240</u>		3,470
202	2104	<u>50</u>	20.00	1,000
203	2105	<u>70</u>	18.00	<u>1,260</u>
Total labor charges				<u>\$5,730</u>

Work in Process Inventory	5,730	
Wages Payable		5,730

E10. [LO 5]

- (1) Predetermined overhead allocation rate based on direct labor hours:
 $\$900,000 \div 60,000 \text{ DLH} = \$15 \text{ per direct labor hour}$
- (2) Predetermined overhead allocation rate based on direct labor costs:
 $\$900,000 \div \$1,800,000 = \$0.50 \text{ per dollar of direct labor}$
- (3) Predetermined overhead allocation rate based on machine hours:
 $\$900,000 \div 30,000 \text{ machine hours} = \$30 \text{ per machine hour}$

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E11. [LO 4, 5, 6]

- a. The use of predetermined overhead rates makes it possible to cost jobs immediately after they are completed. If a company used an actual overhead rate, then job costs would not be available until the end of the accounting period. If Franklin Computer Repair charges customers based on job cost, it would be detrimental to customer service and company cash flows to have to wait until the end of the accounting period to bill customers.
- b. The overhead rate is:

$$\$500,000 \div \$800,000 = \$0.625 \text{ per dollar of technician wages.}$$

$$\text{Total job cost} = \$200 + \$100 + (\$100 \times \$0.625) = \$362.50$$

E12. [LO 4, 5]

- a. Predetermined overhead rates:

<u>Allocation base</u>	<u>Predetermined Overhead Rate</u>
Direct labor hours	$\$1,000,000 \div 20,000 \text{ DLH} = \$50 \text{ per direct labor hour}$
Direct labor cost	$\$1,000,000 \div \$625,000 = \$1.60 \text{ per dollar of direct labor cost}$
Machine hours	$\$1,000,000 \div 20,000 \text{ MH} = \$50 \text{ per machine hour}$
Direct material cost	$\$1,000,000 \div \$800,000 = \$1.25 \text{ per dollar of direct material}$

- b. Cost of Job No. 253 using different allocation bases:

<u>Cost</u>	<u>DLH</u>	<u>DL cost</u>	<u>MH</u>	<u>DM cost</u>
Direct Materials	\$ 3,000	\$ 3,000	\$ 3,000	\$ 3,000
Direct labor	3,750	3,750	3,750	3,750
Manufacturing Overhead*	<u>7,500</u>	<u>6,000</u>	<u>5,000</u>	<u>3,750</u>
Total	<u>\$14,250</u>	<u>\$12,750</u>	<u>\$11,750</u>	<u>\$10,550</u>

*Overhead rates in "a" above x actual activity.

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E13. [LO 2, 4, 5]

- a. Overhead applied is equal to $\$3 \times \$100,000$ of direct labor = \$300,000.

Work in Process Inventory	\$300,000	
Manufacturing Overhead		\$300,000

- b. Actual overhead is \$260,000

Manufacturing Overhead	260,000	
Raw Materials Inventory		40,000
Wages Payable		80,000
Utilities Payable		25,000
Accumulated Depreciation		60,000
Repairs Payable		55,000

E14. [LO 5, 7]

- a. Overhead applied is \$300,000 while actual overhead is \$260,000. Thus, Manufacturing Overhead has a \$40,000 credit balance. The journal entry to close the account to Cost of Goods Sold is:

Manufacturing Overhead	40,000	
Cost of Goods Sold		40,000

- b. Closing the balance in Manufacturing Overhead leads to product costs that are consistent with actual overhead costs rather than estimated overhead costs.
- c. Because Star Plastics uses a just-in-time inventory system, the balances in Work in Process and Finished Goods are likely to be quite small compared to Cost of Goods Sold. Thus, there is not likely to be a significant difference between charging the entire amount of overapplied overhead to Cost of Goods Sold versus apportioning it among Work in Process, Finished Goods and Cost of Goods Sold.

E15. [LO 4, 5]

Cost Summary: Job 325

Direct Material	\$10,000
Direct Labor (250 hours x \$16/hour)	4,000
Manufacturing Overhead:	
(\$25 per direct labor hour x 250 hours)	<u>6,250</u>
Total	<u>\$20,250</u>

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E16. [LO 4, 5, 6]

Estimated overhead = \$600,000 which is allocated based on cost of attorney and paraprofessional time.

Budgeted salaries: $(5 \times \$300,000) + (9 \times \$100,000) = \$2,400,000$

Predetermined overhead rate = $\$600,000 \div \$2,400,000 = \$0.25$ per dollar of attorney and paraprofessional time.

If client services require \$45,000 in salaries, then indirect costs assigned are:

$\$45,000 \times \$0.25 = \$11,250$.

E17. [LO 5] Since the Manufacturing Overhead account has an ending credit balance (before adjustment), manufacturing overhead for the period is overapplied. The problem states that the balance is material—this suggests that we prorate the balance among Work in Process Inventory, Finished Goods Inventory, and Cost of Goods Sold.

Accounts	Balance	% of Total	Total Overapplied	Adjustment
Work in Process Inventory	\$ 500,000	25	\$90,000	\$22,500
Finished Goods Inventory	600,000	30	90,000	27,000
Cost of Goods Sold	900,000	45	90,000	40,500
Total	<u>\$2,000,000</u>			<u>\$90,000</u>

Manufacturing Overhead	90,000	
Work in Process Inventory		22,500
Finished Goods Inventory		27,000
Cost of Goods Sold		40,500

E18. [LO 7] Examples of negative events that would require a company holding inventory are as follows:

1. Strikes at a supplier would interrupt delivery of critical materials.
2. Unanticipated machine break-downs would interrupt production.
3. Natural disasters or terrorist attacks would interrupt the delivery of materials.

E19. [LO 4] Estimated manufacturing overhead was \$2,000,000 and eighty percent was fixed. When the sequence of material movements was changed and 30,000 of machine hours were saved, \$1,600,000 (80% of \$2,000,000) would remain unchanged. If variable manufacturing overhead is approximately \$4 per hour ($\$400,000 \div 100,000$) the new variable portion would be \$280,000 ($\$4 \times (100,000 - 30,000)$) which would make the total overhead \$1,880,000. The savings is only \$120,000 or \$4 per hour, which is much less than \$20 per hour.

PROBLEMS

P1. [LO 3]

a.	Satterfield's Custom Glass Schedule of Cost of Goods Manufactured For the Year Ended December 31, 2020		
Beginning balance in work in process inventory			\$ 210,000
Add current manufacturing costs:			
Direct material	\$2,500,000		
Direct labor	3,000,000		
Manufacturing overhead	<u>1,700,000</u>	<u>7,200,000</u>	
Total		7,410,000	
Less ending balance in work in process inventory		<u>300,000</u>	
Cost of goods manufactured		<u><u>\$7,110,000</u></u>	

b.	Satterfield's Custom Glass Income Statement For the Year Ended December 31, 2020		
Sales			\$8,500,000
Less cost of goods sold:			
Beginning finished goods inventory	\$ 500,000		
Add cost of goods manufactured	<u>7,110,000</u>		
Cost of goods available for sale	7,610,000		
Less ending finished goods inventory	<u>400,000</u>	<u>7,210,000</u>	
Gross profit		1,290,000	
Less nonmanufacturing expenses:			
Selling & admin. expenses		<u>1,350,000</u>	
Net income (loss)		<u><u>\$ (60,000)</u></u>	

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P2. [LO 3]

a.

Terra Cotta Designs
Schedule of Cost of Goods Manufactured
For the Year Ended December 31, 2020

Beginning balance in work in process inventory		\$ 650,000
Add current manufacturing costs:		
Direct material:		
Beginning balance	\$ 450,000	
Purchases	1,500,000	
Ending balance	<u>(200,000)</u>	\$1,750,000
Direct labor	2,500,000	
Manufacturing Overhead	<u>650,000</u>	<u>4,900,000</u>
Total		5,550,000
Less ending balance in work in process inventory		<u>350,000</u>
Cost of goods manufactured		<u><u>\$5,200,000</u></u>

b.

Terra Cotta Designs
Income Statement
For the Year Ended December 31, 2020

Sales		\$7,000,000
Less cost of goods sold:		
Beginning finished goods inventory	\$ 750,000	
Add cost of goods manufactured	<u>5,200,000</u>	
Cost of goods available for sale	5,950,000	
Less ending finished goods inventory	<u>350,000</u>	<u>5,600,000</u>
Gross profit		1,400,000
Less nonmanufacturing expenses:		
Selling expenses	500,000	
General & admin. expenses	<u>850,000</u>	<u>1,350,000</u>
Net income		<u><u>\$ 50,000</u></u>

a. **Cost of Jobs:**

	1005	1006	1007	1008	1009	1010
Direct materials	\$ 650	\$ 850	\$ 1,550	\$ 650	\$ 450	\$ 350
Direct labor	1,600	2,000	3,300	1,400	900	700
Mfg. overhead	<u>2,880*</u>	<u>3,600</u>	<u>5,940</u>	<u>2,520</u>	<u>1,620</u>	<u>1,260</u>
Total	<u>\$5,130</u>	<u>\$6,450</u>	<u>\$10,790</u>	<u>\$4,570</u>	<u>\$2,970</u>	<u>\$2,310</u>

*\$1,600 x 180%

b.

Raw Material Inventory	5,500	
Accounts Payable		5,500
(To record purchase of steel)		

Raw Material Inventory	2,400	
Cash		2,400
(To record purchase of supplies)		

Work in Process Inventory	4,500	
Manufacturing Overhead	1,000	
Raw Material Inventory		5,500
(To record materials used in production)		

Work in Process Inventory	9,900	
Manufacturing Overhead	6,500	
Wages Payable		16,400
(To record labor)		

Work in Process Inventory	17,820	
Manufacturing Overhead		17,820
(To record overhead applied to production: \$9,900 x 180%)		

Finished Goods Inventory	26,940	
Work in Process Inventory		26,940
(To record cost of jobs completed: Jobs 1005, 1006, 1007, and 1008))		

Accounts Receivable	40,410	
Cost of Goods Sold	26,940	
Sales (26,940 x 150%)		40,410
Finished Goods Inventory		26,940
(To record the sale of finished goods: Jobs 1005, 1006, 1007, and 1008))		

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P4. [LO 2, 3, 4]

a.

The beginning balance in Work in Process is \$14,500:

Job 258	\$5,000
Job 259	6,000
Job 260	<u>3,500</u>
Total	<u>\$14,500</u>

The ending balance in Work in Process Inventory is \$8,400:

Job 345	\$2,500
Job 346	<u>5,900</u>
Total	<u>\$8,400</u>

b.

The beginning balance in Finished Goods Inventory is \$9,000:

Job 257	\$9,000
---------	---------

The ending balance in Finished Goods Inventory is \$11,700:

Job 341	\$ 1,500
Job 342	3,300
Job 343	2,400
Job 344	<u>4,500</u>
Total	<u>\$11,700</u>

c.

Cost of goods sold is determined as follows:

Beginning balance in work in process inventory		\$ 14,500
Add current manufacturing costs:		
Direct material	\$ 750,000	
Direct labor	1,650,000	
Manufacturing overhead	<u>2,150,000</u>	<u>4,550,000</u>
Total		4,564,500
Less ending balance in work in process inventory		<u>8,400</u>
Cost of goods manufactured		<u>\$4,556,100</u>

Beginning finished goods inventory	\$ 9,000
Add cost of goods manufactured	<u>4,556,100</u>
Cost of goods available for sale	4,565,100
Less ending finished goods inventory	<u>11,700</u>
Cost of goods sold	<u>\$4,553,400</u>

Job 257 through Job 340 likely relate to the balance of Cost of Goods Sold.

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P5. [LO 4, 5]

- a. Predetermined overhead rate based on labor hours:

$$\$12,000,000 \div 300,000 \text{ hours} = \$40 \text{ per labor hour}$$

Overhead assigned to the model K25 shoe based on labor hours:

$$\$40 \times 11,000 \text{ hours} = \$440,000$$

Predetermined overhead rate based on labor cost:

$$\$12,000,000 \div \$4,800,000 = \$2.50 \text{ per labor dollar}$$

Overhead assigned to the model K25 shoe based on labor cost:

$$\$2.50 \times \$165,000 = \$412,500$$

- b. Direct labor cost is the preferred allocation base because workers paid a higher rate work on more complex jobs, and more complex jobs lead to more overhead cost.

P6. [LO 4, 5]

- a. Predetermined overhead rate based on direct labor cost:

$$\$600,000 \div \$300,000 \text{ labor cost} = \$2.00 \text{ per labor dollar}$$

Predetermined overhead rate based on direct labor hours:

$$\$600,000 \div 10,000 \text{ hours} = \$60.00 \text{ per labor hour}$$

Predetermined overhead rate based on machine hours:

$$\$600,000 \div 5,000 \text{ machine hours} = \$120 \text{ per machine hour}$$

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b.

Overhead based on labor cost

	<u>Job 9823</u>	<u>Job 9824</u>
Direct material	\$1,000	\$ 2,000
Direct labor	2,700	6,500
Overhead*	<u>5,400</u>	<u>13,000</u>
Total	<u>\$9,100</u>	<u>\$21,500</u>

* Labor cost x \$2

Overhead based on labor hours

	<u>Job 9823</u>	<u>Job 9824</u>
Direct material	\$1,000	\$ 2,000
Direct labor	2,700	6,500
Overhead*	<u>6,000</u>	<u>12,000</u>
Total	<u>\$9,700</u>	<u>\$20,500</u>

*Direct labor hours x \$60

Overhead based on machine hours

	<u>Job 9823</u>	<u>Job 9824</u>
Direct material	\$1,000	\$ 2,000
Direct labor	2,700	6,500
Overhead*	<u>4,800</u>	<u>13,200</u>
Total	<u>\$8,500</u>	<u>\$21,700</u>

*Machine hours x \$120

- c. Given that depreciation on equipment accounts for 75 percent of overhead costs, an allocation based on machine hours seems reasonable. However, users of the job cost information should keep in mind that most of overhead applied to jobs is not an incremental cost since depreciation is a fixed cost.

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P7. [LO 5]

- a. Net Income, if over-applied overhead is immaterial and assigned to Cost of Goods Sold.

OH applied = .75 x \$700,000 =	\$525,000
Actual OH =	<u>450,000</u>
	<u>\$ 75,000</u>

Therefore, overhead was over-applied by \$75,000

Sales	\$2,500,000
CGS (\$1,000,000 - \$75,000)	<u>925,000</u>
Gross Profit	1,575,000
Selling & Admin. Expenses	<u>1,000,000</u>
Net Income	<u>\$ 575,000</u>

- b. Net Income, if over applied overhead is material and prorated among appropriate accounts.

	Balance	Proportion	Adjustment	Adjusted Balance
WIP Inventory	\$ 50,000	0.04	\$ 3,000	\$ 47,000
FG Inventory	200,000	0.16	12,000	188,000
COGS	<u>1,000,000</u>	<u>0.80</u>	<u>60,000</u>	<u>940,000</u>
Total	<u>\$1,250,000</u>	<u>1.00</u>	<u>\$75,000</u>	<u>\$1,175,000</u>

Sales	\$2,500,000
CGS	<u>940,000</u>
Gross Profit	1,560,000
Selling Expenses	400,000
Admin Expenses	<u>600,000</u>
Net Income	<u>\$ 560,000</u>

- c. Assigning the entire amount of overapplied overhead to Cost of Goods Sold results in higher net income than prorating overapplied overhead among Work in Process, Finished Goods, and Cost of Goods Sold.

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P8. [LO 5]

- a. If overapplied overhead is assigned to Cost of Goods Sold, the adjusted balance will be:

$$\$440,000 - \$50,000 = \$390,000.$$

- b. If overapplied overhead is assigned to Work in Process Inventory, Finished Goods Inventory, and Cost of Goods Sold, the adjusted balances will be:

	Balance	Proportion	Adjustment	Adjusted Balance
WIP Inv.	\$ 66,000	0.12	\$ 6,000	\$ 60,000
FG Inv.	44,000	0.08	4,000	40,000
COGS	440,000	0.80	40,000	400,000
Total	<u>\$550,000</u>	<u>1.00</u>	<u>\$50,000</u>	<u>\$500,000</u>

P9. [LO 4, 5, 6]

- a. Indirect cost per hour of service is \$65:

$$50 \text{ professionals} \times 1,600 \text{ hours} = 80,000 \text{ hours per year.}$$

$$\$5,200,000 \text{ indirect cost} \div 80,000 \text{ hours} = \$65 \text{ per hour.}$$

- b. Estimated cost of services for a potential client:

$$\text{Average salary per billable hour} = \$120,000 \text{ per year} \div 1,600 \text{ hours} = \$75 \text{ per hour.}$$

Professional service (100 hours \times \$75 per hour)	\$ 7,500
Indirect costs (100 hours \times \$65 per hour)	<u>6,500</u>
Total	<u>\$14,000</u>

P10. [LO 2, 4]

a. $\$30,000 + \$40,000 - \$15,000 = \$55,000$

b. $\$80,000 + \$55,000 + \$45,000 + \$63,000 - \$82,000 = \$161,000$

c. $\$95,000 + \$161,000 - \$110,000 = \$146,000$

d. $\$70,000 - \$60,000 = \$10,000$

Chapter 2 Job-Order Costing and Modern Manufacturing Practices 2-17

P11. [LO 4, 5]

- a. The predetermined overhead rate is \$2.25 per direct labor dollar
 (\$9,000,000 ÷ 4,000,000 = \$2.25).
- b. Work in Process Inventory 5,750,000
 Raw Materials Inventory 5,750,000
- c. Work in Process Inventory 4,500,000
 Wages payable 4,500,000
- d. Work in Process Inventory 10,125,000
 Manufacturing Overhead 10,125,000
 (\$4,500,000 × \$2.25 = \$10,125,000)
- e. Cost of Goods Sold 875,000
 Manufacturing overhead 875,000
 (\$11,000,000 - \$10,125,000 = \$875,000)

P12. [LO 4, 5]

a.	Job 201	\$17,000 × \$3.25 =	\$ 55,250
	Job 202	\$20,500 × \$3.25 =	66,625
	Job 203	\$9,000 × \$3.25 =	29,250
			<u>\$ 151,125</u>
b.	Job 201	\$9,500 × \$3.33 =	\$ 31,635
		\$3,000 × \$4.76 =	14,280
		\$4,500 × \$2.40 =	10,800
			<u>56,715</u>
	Job 202	\$5,000 × \$3.33 =	16,650
		\$6,500 × \$4.76 =	30,940
		\$9,000 × \$2.40 =	21,600
			<u>69,190</u>
	Job 203	\$2,000 × \$3.33 =	6,660
		\$5,000 × \$4.76 =	23,800
		\$2,000 × \$2.40 =	4,800
			<u>35,260</u>
	Total		<u>\$161,165</u>

- c. It appears that the relation between overhead and labor cost is different in the three production departments. Thus, it is preferable to use separate overhead rates for each.

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P13. [LO 4, 5] Approximately 66 percent of overhead costs $(\$160,000 + \$135,000) \div \$450,000$ are related to machinery. Without additional information, it appears that machine hours would be an appropriate overhead allocation base.

The predetermined overhead allocation rate = $\$450,000 \div 15,000$ machine hours
= \$30 per machine hour.

P14. [LO 5, 6]

Overhead is overapplied

Applied overhead ($\$6 \times 35,000$)	\$210,000
Actual overhead	<u>200,000</u>
Overapplied overhead	<u>\$ 10,000</u>

P15. [LO 5, 6]

- The predetermined overhead rate is \$17 per repair technician hour $(\$170,000 \div 10,000 = \$17)$.
- Overhead applied = $\$17 \times 7,000 = \$119,000$

Overhead applied is \$119,000 while actual overhead is \$140,000. Thus, overhead is underapplied by \$21,000
 $\$119,000 - \$140,000 = \$(21,000)$

- The journal entry to close the account to Cost of Goods Sold is:

Cost of Goods Sold	21,000	
Manufacturing Overhead		21,000

P16. [LO 4, 5, 6]

- The predetermined overhead rate is \$2,750 per hour of operating room use. $(\$5,500,000 \div 2,000 \text{ hours} = \$2,750)$. The total overhead charge to Candice for 3 hours of operating room usage is \$8,250 $(\$2,750 \times 3 \text{ hours})$.

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b. The total cost of the knee surgery is \$24,250:

Pharmacy	\$ 450
Sterile supply	1,500
Supplies other	4,500
OR services	4,500
Anesthesia	1,500
Anesthesiologist	3,500
OR overhead charges	<u>8,250</u>
	<u><u>\$24,200</u></u>

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Case 2-1. [LO General chapter concepts and ethics]

BRIXTON SURGICAL DEVICES

Summary

The COO and CFO of a public company are coming up with “schemes” to manage earnings up in an effort to beat an aggressive earnings target which determines their bonus compensation.

- Indicates how profit can be “boosted” by overproduction.
- Indicates how channel stuffing can boost profit.
- Raises the interesting question “Does compliance with GAAP equate to ethical behavior?”

Questions to ask students

1. What’s the situation at Brixton Surgical Devices?
2. How do Ed and Robin plan to increase profit?
3. Are their planned methods ethical and how will they affect shareholder value?

Discussion

Ed (the COO) and Robin (the CFO) realize that their company is not likely to meet their earnings target and, in consequence, they won’t receive bonuses. To increase profit, they plan to offer discounts to customers for orders in October and November that can be shipped in December. This strategy is sometimes referred to as “channel stuffing” since the sales channel is being “stuffed” with merchandise. In reality, the company is simply moving sales that would have taken place next year into the current year. Arguably, this does not violate GAAP, since the company has actual orders that are shipped before year-end. However, this would require complete footnote disclosure in the annual report or shareholders might be misled and think there is a permanent increase in revenue. And, they may react quite negatively when profit is down in the first quarter of the next year.

The second strategy, increasing production to lower unit costs and bury fixed production costs in inventory, also, most likely, does not violate GAAP. But it certainly hurts shareholder value. The company is using shareholders’ money to make an investment in inventory that is not really needed.

Are these two strategies ethical? The answer to this question is, of course, subjective. Based on the ethical framework presented in chapter 1, I believe the strategies are not ethical. Consider questions 3 and 5 from the 7 question framework:

3. Will an individual or an organization be harmed by any of the alternatives?

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5. Would someone I respect find any of the alternatives objectionable?

Shareholders are harmed by the buildup in inventory and they will be misled by channel stuffing unless there is full disclosure (which would not suit the aims of the COO and CFO). Also, it seems quite likely that someone the COO and CFO respect will find the strategies objectionable.

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Case 2-2. [LO 4, 5, 6]

YSL MARKETING RESEARCH

Summary

Marketing research firm is bidding on a job and is considering various costs.

- Requires calculation of full cost and consideration of incremental costs including opportunity costs.
- Brings up the importance of factors that are difficult to quantify.

Questions to ask students

1. Summarize the situation facing YSL Marketing Research.
2. What is the expected full cost of the Surenex engagement?
3. What is the lowest amount that Connie Bachmann, a partner at YSL, can bill without hurting company profit?
4. What should Connie consider in addition to the amount just calculated?

Discussion

Begin the discussion by asking a student to summarize the situation facing YSL Marketing Research. The company has been asked to conduct a survey for Surenex—a firm that has the potential to be a valued long-run client. However, Surenex is not currently willing to pay YSL's normal billing rates, due to its current cash-flow challenges.

- a. A student is then asked to calculate the full cost of the project.

Full Cost

Partner salary (40 hours × \$200)	\$8,000
Staff salary (100 hours × \$60)	6,000
Direct charges	3,000
Overhead (.30 × \$14,000)	<u>4,200</u>
Total	<u>\$21,200</u>

Overhead calculation

Estimated overhead	\$ 480,000
÷ Estimated professional compensation	<u>1,600,000</u>
Overhead rate	<u>\$ 0.30</u>

- b. What is the lowest amount that Connie can bill on this engagement without hurting company profit? The point of this question is to show that the answer is neither the full cost (\$21,200) nor the variable cost of the job (assuming the

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variable costs are salaries and direct charges). To answer the question, students must consider the fact that if the Surenex job is undertaken, YSL will need to turn down business for which it can bid 1.5 times compensation plus out-of-pocket costs. That is, students must consider opportunity cost. If the company takes on the Surenex job, it will miss out on billing \$21,000 ($1.5 \times \$14,000$) of professional compensation on some other job. In addition, to avoid hurting profit, the company must cover out-of-pocket costs. Thus, the lowest amount that Connie can bill is \$24,000.

Professional compensation	\$8,000
	<u>6,000</u>
	<u>\$14,000</u>
Salaries ($\$14,000 \times$ billing at 1.5 times)	\$21,000
Plus: Direct out-of-pocket costs	<u>3,000</u>
Total	<u>\$24,000</u>

- c. The discussion concludes with the question, "What should Connie consider in addition to the amount just calculated?" Hopefully, a student will recognize that our previous analysis was short sighted in that we did not consider the fact that Surenex may end up being a hot company with "premium billing opportunities." Therefore, YSL may be better off in the long-run by setting a relatively low price on the current job. Even a price that does not cover salaries and direct charges could be warranted if the prospect for future profit, from working for Surenex, is very high.

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Case 2-3. [LO 4, 5]

DUPAGE POWDER COATING

Summary

A company has bought a computer-controlled, electrostatic powder coating system. The result is overhead has increased (due to depreciation of the system) and labor hours have decreased. Since labor hours is the overhead allocation base, the overhead rate has increased. It now appears that small jobs, which still use the old manual system, are more costly than they were in the prior year—even though they are processed using the same equipment and labor as in the prior year.

- Indicates how costs can be distorted by overhead allocation.

Questions to ask students

1. What's the situation at DuPage Powder Coating?
2. What would the job have cost in the prior year and what did it cost this year?
3. Why have the cost of small jobs increased?
4. Should the company increase the prices of small jobs since costs have increased?

Discussion

- a. The cost of the job in the current year is:

Direct material	\$500.00
Direct labor (7 hours x \$40)	280.00
Manufacturing overhead (7 labor hours x \$19.20)	<u>134.40</u>
Total cost	<u>\$914.40</u>

(Overhead rate = $\$1,440,000 \div (90,000 - 15,000) = \19.20)

- b. The cost of the job in the prior year was:

Direct material	\$500.00
Direct labor (7 hours x \$40)	280.00
Manufacturing overhead (7 labor hours x \$12)	<u>84.00</u>
Total cost	<u>\$864.00</u>

The new overhead rate is determined as follows:

Expected total overhead	\$1,440,000.00
÷ Expected labor hours (90,000 – 15,000)	<u>75,000.00</u>
Overhead rate	<u>\$ 19.20</u>

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c. The fact that the cost of this job has increased from \$864.00 to \$914.40 does not indicate that the company is less efficient at handling small jobs in the current year. The increase is due to the purchase of the new equipment (which this job does not even use), which increased overhead and reduced labor, resulting in a large increase in the overhead rate.

d. The decision to raise the price of small jobs should not be affected by the apparent increase in the cost of small jobs—that increase is artificial in that small jobs don't even use the equipment that led to the higher overhead rate. A price increase should be determined based on an analysis of capacity and opportunity costs.
