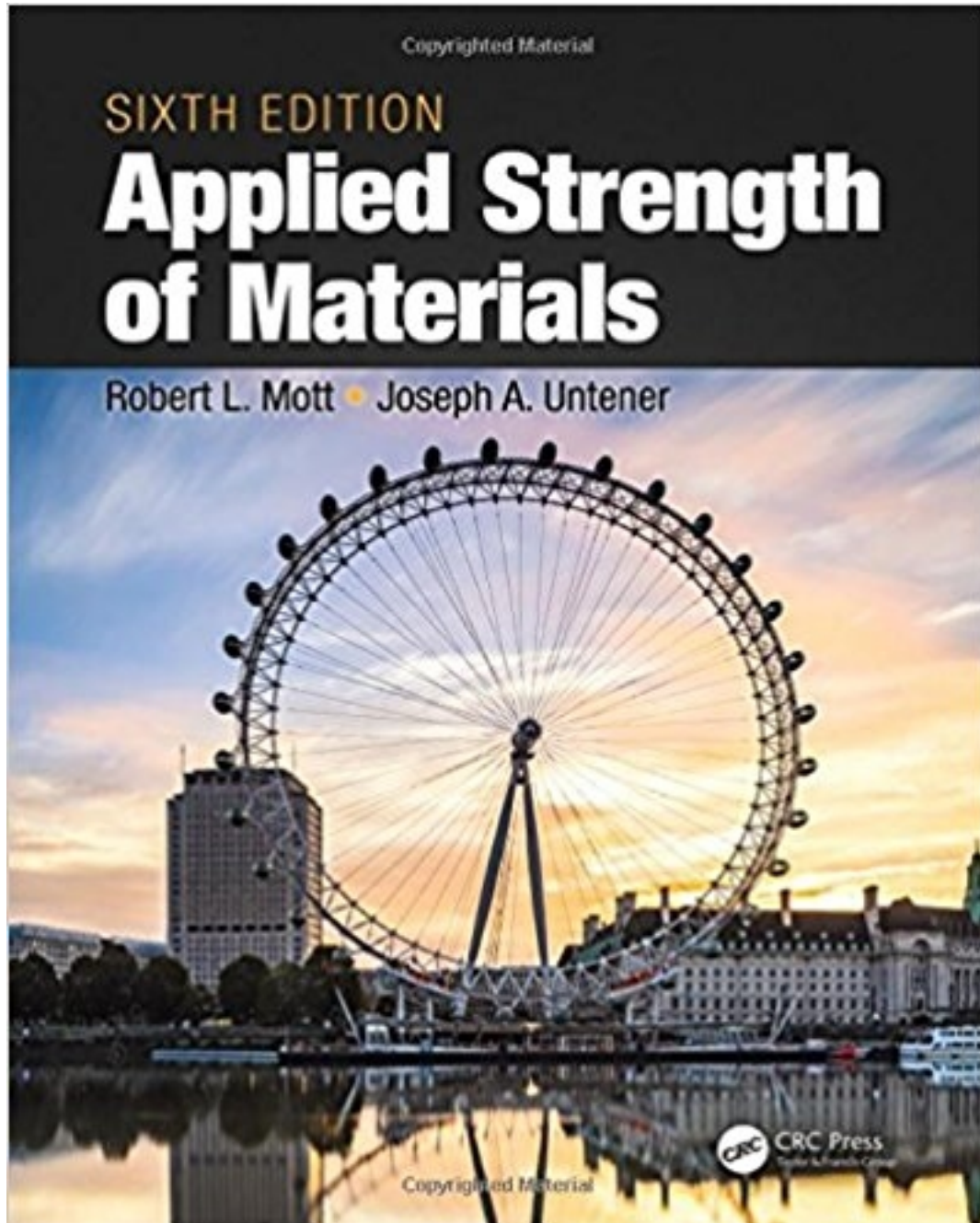


# Solutions for Applied Strength of Materials 6th Edition by Mott

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# Solutions

## Chapter 2 Design Properties of Materials

*Only those problems requiring numerical data are shown.*

2-14  $s_u = 90 \text{ ksi (621 MPa)}$ ;  $s_y = 60 \text{ ksi (414 MPa)}$ ; 25% Elongation [Appendix A-10]

Because % Elongation > 5%, it is ductile.

2-15 1020 HR: 36% Elongation – **Greater ductility** [Appendix A-10]

1040 HR: 25% Elongation

2-16 SAE 1141 OQT 700: High sulfur alloy steel with 0.41% carbon, quenched in oil, tempered at 700°F. [Appendix A-10]

2-17 Yes, AISI 1141 steel has:  $s_y = 172 \text{ ksi @ OQT 700}$ ,  $s_y = 129 \text{ ksi @ OQT 900}$

By interpolation,  $s_y \approx 150 \text{ ksi @ OQT 800}$ . [Appendix A-10]

2-18  $E = 30 \times 10^6 \text{ psi (207 GPa)}$  For all carbon and alloy steels. [Appendix A-10]

2-19  $Wt = \text{Density} \times \text{Volume} = (0.283 \text{ lb/in}^3)(1.0)(4.0)(14.5)\text{in}^3 = \mathbf{16.4 \text{ lb}}$

[Appendix A-10] Value of  $\text{lb}_m = \text{Value of lb force (} Wt \text{)}$

2-20  $\text{Volume} = \text{Area} \times \text{Length} = \frac{\pi}{4}(50)^2 \times 250 = 4.909 \times 10^5 \text{ mm}^3$

Steel Bar:  $\text{Mass} = \frac{7680 \text{ kg}}{\text{m}^3} \times \frac{4.909 \times 10^5 \text{ mm}^3}{1} \times \frac{1 \text{ m}^3}{(10^3 \text{ mm})^3} = 3.77 \text{ kg}$  [Appendix A-10]

$Wt = m \cdot g = 3.77 \text{ kg} \cdot 9.81 \text{ m/s}^2 = 36.98 \text{ kg} \cdot \text{m/s}^2 = \mathbf{36.98 \text{ N}}$

2-21 Magnesium would stretch more because it has a lower  $E$ .

$E_{Mag} = 45 \text{ GPa}$ ;  $E_{Ti} = 114 \text{ GPa}$ ; Ti is stiffer. [Appendix A-11]

2-23 Alloy of aluminum with silicon and magnesium. Heat treated to T6 temper.

2-24

|         | $s_u$  | $s_y$  | $E$                          | Density                |
|---------|--------|--------|------------------------------|------------------------|
| 6061-0  | 18 ksi | 8 ksi  | $10 \times 10^6 \text{ psi}$ | $0.10 \text{ lb/in}^3$ |
| 6061-T4 | 35 ksi | 21 ksi | $10 \times 10^6 \text{ psi}$ | $0.10 \text{ lb/in}^3$ |
| 6061-T6 | 45 ksi | 40 ksi | $10 \times 10^6 \text{ psi}$ | $0.10 \text{ lb/in}^3$ |

[Appendix A-14]

2-29  $s_{ut} = 40 \text{ ksi}$ ;  $s_{uc} = 140 \text{ ksi}$  [Appendix A-13]

2-31 Bending  $\sigma_d = 1450 \text{ psi}$ ; Tension  $\sigma_d = 850 \text{ psi}$ ; Compression  $1000 \text{ psi}$  Parallel to grain,  $385 \text{ psi}$  Perpendicular to grain; Shear  $\tau_d = 95 \text{ psi}$  [Appendix A-15]

2-32 2000 to 7000 psi [Section 2-11]

2-44 Graphite fibers.

2-45 S-glass, quartz fibers, tungsten fibers coated with silicon carbide

| <u>2-51</u> | <u>Material</u>                  | <u>Specific strength (in)</u> | <u>Ratio to SAE 1020</u> |
|-------------|----------------------------------|-------------------------------|--------------------------|
|             | Graphite/Epoxy (High Strength)   | $4.86 \times 10^6$            | 25.0                     |
|             | Aramid/Epoxy Composite           | $4.00 \times 10^6$            | 20.6                     |
|             | Boron/Epoxy Composite            | $3.60 \times 10^6$            | 18.5                     |
|             | Graphite/Epoxy (Ultra-high mod.) | $2.76 \times 10^6$            | 14.2                     |
|             | Glass/Epoxy Composite            | $1.87 \times 10^6$            | 9.63                     |
|             | Titanium Ti-6Al-4V               | $1.00 \times 10^6$            | 5.15                     |
|             | SAE 5160 OQT 700 Steel           | $0.929 \times 10^6$           | 4.78                     |
|             | Aluminum 7075-T6                 | $0.822 \times 10^6$           | 4.23                     |
|             | Aluminum 6061-T6                 | $0.459 \times 10^6$           | 2.36                     |
|             | SAE 1020 HR Steel                | $0.194 \times 10^6$           | 1.00                     |

| <u>2-52</u> | <u>Material</u>                  | <u>Specific modulus (in)</u> | <u>Ratio to SAE 1020</u> |
|-------------|----------------------------------|------------------------------|--------------------------|
|             | Graphite/Epoxy (Ultra-high mod.) | $8.28 \times 10^8$           | 7.81                     |
|             | Boron/Epoxy Composite            | $4.00 \times 10^8$           | 3.77                     |
|             | Graphite/Epoxy (High Strength)   | $3.45 \times 10^8$           | 3.25                     |
|             | Aramid/Epoxy Composite           | $2.20 \times 10^8$           | 2.07                     |
|             | SAE 1020 HR Steel                | $1.06 \times 10^8$           | 1.00                     |
|             | SAE 5160 OQT 700 Steel           | $1.06 \times 10^8$           | 1.00                     |
|             | Titanium Ti-6Al-4V               | $1.03 \times 10^8$           | 0.97                     |
|             | Aluminum 6061-T6                 | $1.02 \times 10^8$           | 0.96                     |
|             | Aluminum 7075-T6                 | $0.99 \times 10^8$           | 0.93                     |
|             | Glass/Epoxy Composite            | $0.66 \times 10^8$           | 0.62                     |

2-60  $V_m = 1.0 - V_f = 1.0 - 0.60 = 0.40$

2-61 See Equation (2-10)

2-62 See Equations (2-11), (2-12), (2-13), (2-14)

2 - 6 3 Given:  $V_f = 0.50$ ; Fibers are high strength carbon-PAN; Matrix is Epoxy

See Table 2-15 for data.  $V_m = 1 - V_f = 1.0 - 0.50 = 0.50$

Use Equation (2-10):  $S_{uc} = S_{uf} V_f + \sigma_m' V_m$

Strain at which fibers would fail:  $\epsilon_f = S_{uf} / E_f = (820 \times 10^3 \text{ psi}) / (40 \times 10^6 \text{ psi})$

$$\epsilon_f = 0.0205$$

Stress in matrix at this strain:  $\sigma_m' = E_m \epsilon = (0.56 \times 10^6 \text{ psi})(0.0205) = 11\,480 \text{ psi}$

Then:  $S_{uc} = (820 \times 10^3 \text{ psi})(0.50) + (11\,480 \text{ psi})(0.50) = \underline{415 \times 10^3 \text{ psi}}$

Modulus of elasticity:  $E_c = E_f V_f + E_m V_m = (40 \times 10^6)(0.5) + (0.56 \times 10^6)(0.50)$

$$\underline{E_c = 20.3 \times 10^6 \text{ psi}}$$

Specific weight:  $\gamma_c = \gamma_f V_f + \gamma_m V_m = (0.065)(0.50) + (0.047)(0.50)$

$$\underline{\gamma_c = 0.056 \text{ lb/in}^3}$$

2 - 6 4 Given:  $V_f = 0.50$ ; Fibers are high modulus carbon; Matrix is Epoxy

See Table 2-15 for data.  $V_m = 1 - V_f = 1.0 - 0.50 = 0.50$

Use Equation (2-10):  $S_{uc} = S_{uf} V_f + \sigma_m' V_m$

Strain at which fibers would fail:  $\epsilon_f = S_{uf} / E_f = (325 \times 10^3 \text{ psi}) / (100 \times 10^6 \text{ psi})$

$$\epsilon_f = 0.00325$$

Stress in matrix at this strain:  $\sigma_m' = E_m \epsilon = (0.56 \times 10^6 \text{ psi})(0.00325) = 1820 \text{ psi}$

Then:  $S_{uc} = (325 \times 10^3 \text{ psi})(0.50) + (1820 \text{ psi})(0.50) = \underline{163 \times 10^3 \text{ psi}}$

Modulus of elasticity:  $E_c = E_f V_f + E_m V_m = (100 \times 10^6)(0.5) + (0.56 \times 10^6)(0.50)$

$$\underline{E_c = 50.3 \times 10^6 \text{ psi}}$$

Specific weight:  $\gamma_c = \gamma_f V_f + \gamma_m V_m = (0.078)(0.50) + (0.047)(0.50)$

$$\underline{\gamma_c = 0.0625 \text{ lb/in}^3}$$

2 - 6 5 Given:  $V_f = 0.50$ ; Fibers are aramid; Matrix is Epoxy

See Table 2-15 for data.  $V_m = 1 - V_f = 1.0 - 0.50 = 0.50$

Use Equation (2-10):  $S_{uc} = S_{uf} V_f + \sigma_m' V_m$

Strain at which fibers would fail:  $\epsilon_f = S_{uf} / E_f = (500 \times 10^3 \text{ psi}) / (19 \times 10^6 \text{ psi})$

$$\epsilon_f = 0.0263$$

Stress in matrix at this strain:  $\sigma_m' = E_m \epsilon = (0.56 \times 10^6 \text{ psi})(0.0263) = 14\,740 \text{ psi}$

Then:  $S_{uc} = (500 \times 10^3 \text{ psi})(0.50) + (14\,740 \text{ psi})(0.50) = \underline{257 \times 10^3 \text{ psi}}$

Modulus of elasticity:  $E_c = E_f V_f + E_m V_m = (19 \times 10^6)(0.5) + (0.56 \times 10^6)(0.50)$

$$\underline{E_c = 9.78 \times 10^6 \text{ psi}}$$

Specific weight:  $\gamma_c = \gamma_f V_f + \gamma_m V_m = (0.052)(0.50) + (0.047)(0.50)$

$$\underline{\gamma_c = 0.0495 \text{ lb/in}^3}$$

**Solutions to Problems 2-66 to 2-77:** Some data are approximated from Figure P2-66.

- The most accurate values are for ultimate strength (b.) and % elongation (f.).
- The elastic limit (d.) is estimated between the proportional limit (c.) and yield strength (a.).
- The modulus of elasticity (e.) is computed from  $[\Delta \text{ stress} / \Delta \text{ strain}]$ , the slope of the straight-line part of each curve.
- Listed materials are found in Appendixes A-10 – A-14, matching  $s_u$ ,  $s_y$ ,  $E$ , and % elongation.

2-66 a.  $s_y = 73$  ksi; Offset method  
b.  $s_u = 83$  ksi  
c.  $s_p = 60$  ksi  
d.  $s_{el} = 67$  ksi  
e.  $E = 10.0 \times 10^6$  psi  
f. 11% elongation  
g. Ductile  
h. Aluminum  
i. 7075-T6

2-67 a.  $s_y = 173$  ksi; Yield point  
b.  $s_u = 187$  ksi  
c.  $s_p = 162$  ksi  
d.  $s_{el} = 168$  ksi  
e.  $E = 29.0 \times 10^6$  psi  
f. 15% elongation  
g. Ductile  
h. Steel  
i. SAE 4140 OQT 900

2-68 a.  $s_y = 62$  ksi; Offset method  
b.  $s_u = 75$  ksi  
c.  $s_p = 50$  ksi  
d.  $s_{el} = 56$  ksi  
e.  $E = 16.7 \times 10^6$  psi  
f. 15% elongation  
g. Ductile  
h. Copper alloy  
i. C54400 Bronze-Hard

2-69 a.  $s_y = 49$  ksi; Yield point  
b.  $s_u = 65$  ksi  
c.  $s_p = 46$  ksi  
d.  $s_{el} = 48$  ksi  
e.  $E = 26.5 \times 10^6$  psi  
f. 36% elongation  
g. Ductile  
h. Steel  
i. SAE 1020 CD

2-70 a. No yield strength-Brittle  
b.  $s_u = 55$  ksi  
c.  $s_p = 50$  ksi  
d.  $s_{el} = 53$  ksi  
e.  $E = 20.0 \times 10^6$  psi  
f. 0.5% elongation  
g. Brittle  
h. Cast iron  
i. ASTM A48 Grade 60

2-71 a.  $s_y = 53$  ksi; Offset Method  
b.  $s_u = 59$  ksi  
c.  $s_p = 31$  ksi  
d.  $s_{el} = 42$  ksi  
e.  $E = 12.0 \times 10^6$  psi  
f. 5.0% elongation  
g. Borderline Ductile/Brittle  
h. Zinc  
i. Cast ZA-12

2-72 a.  $s_y = 35$  ksi; Yield point  
b.  $s_u = 57$  ksi  
c.  $s_p = 30$  ksi  
d.  $s_{el} = 27$  ksi  
e.  $E = 26.0 \times 10^6$  psi  
f. 21% elongation  
g. Ductile  
h. Structural Steel  
i. ASTM A36

2-73 a.  $s_y = 19$  ksi; Offset Method  
b.  $s_u = 40$  ksi  
c.  $s_p = 14$  ksi  
d.  $s_{el} = 17$  ksi  
e.  $E = 6.0 \times 10^6$  psi  
f. 5.0% elongation  
g. Borderline Ductile/Brittle  
h. Magnesium  
i. ASTM AZ 63A-T6

- 2-74 a.  $s_y = 155$  ksi; Offset Method  
b.  $s_u = 170$  ksi  
c.  $s_p = 142$  ksi  
d.  $s_{el} = 149$  ksi  
e.  $E = 16.5 \times 10^6$  psi  
f. 8% elongation  
g. Ductile  
h. Titanium  
i. 6Al-4V

- 2-76 a.  $s_y = 80$  ksi; Offset Method  
b.  $s_u = 90$  ksi  
c.  $s_p = 62$  ksi  
d.  $s_{el} = 71$  ksi  
e.  $E = 26.0 \times 10^6$  psi  
f. 15% elongation  
g. Ductile  
h. Stainless Steel  
i. SAE 430 – Full hard

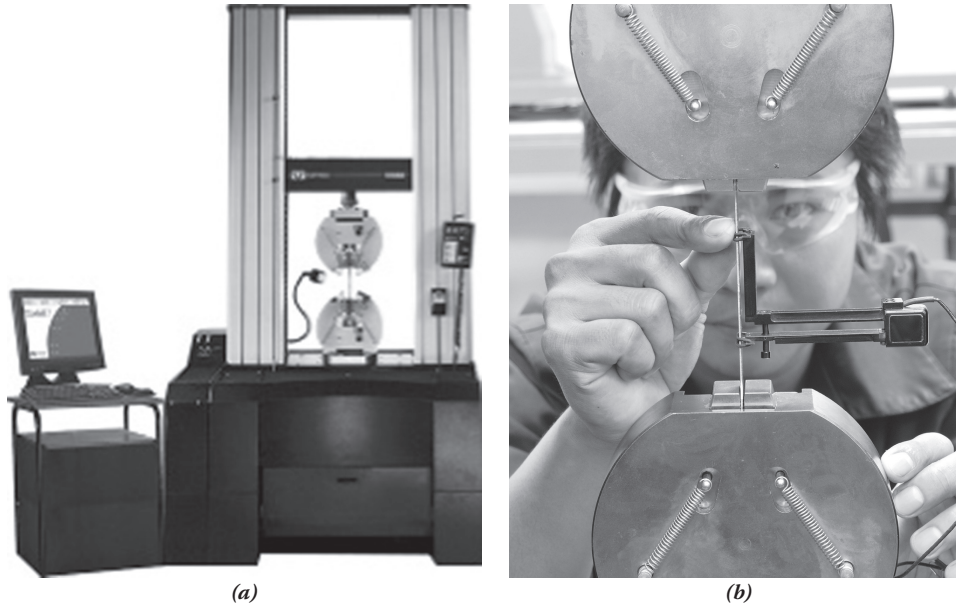
- 2-75 a.  $s_y = 40$  ksi; Offset Method  
b.  $s_u = 45$  ksi  
c.  $s_p = 30$  ksi  
d.  $s_{el} = 35$  ksi  
e.  $E = 10.0 \times 10^6$  psi  
f. 17% elongation  
g. Ductile  
h. Aluminum  
i. 6061-T6

- 2-77 a.  $s_y = 80$  ksi; Offset Method  
b.  $s_u = 95$  ksi  
c.  $s_p = 55$  ksi  
d.  $s_{el} = 68$  ksi  
e.  $E = 26.0 \times 10^6$  psi  
f. 2.0% elongation  
g. Brittle – Does not yield  
h. Malleable Iron  
i. ASTM A220 Grade 80002



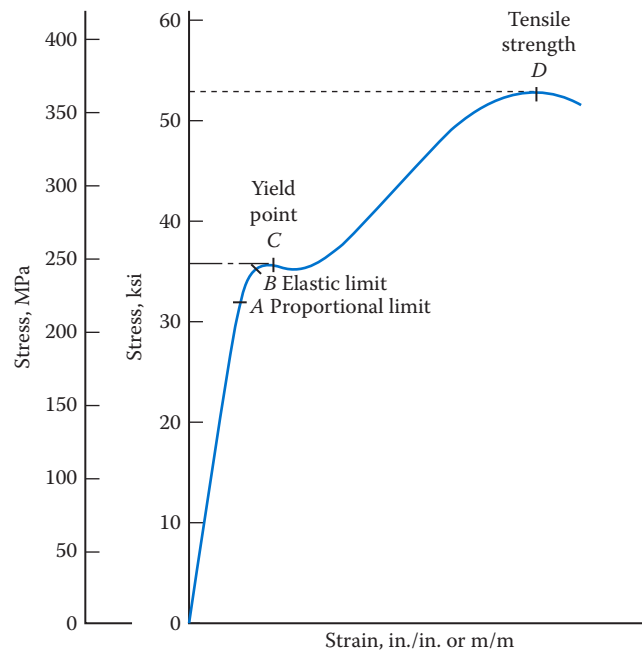


**Figure 2–1** (See color insert.) Understanding the properties of a material is critical to achieving safe and effective designs. Test equipment, such as that shown here, is available to determine the performance of a wide variety of materials with regard to strength and deformation.

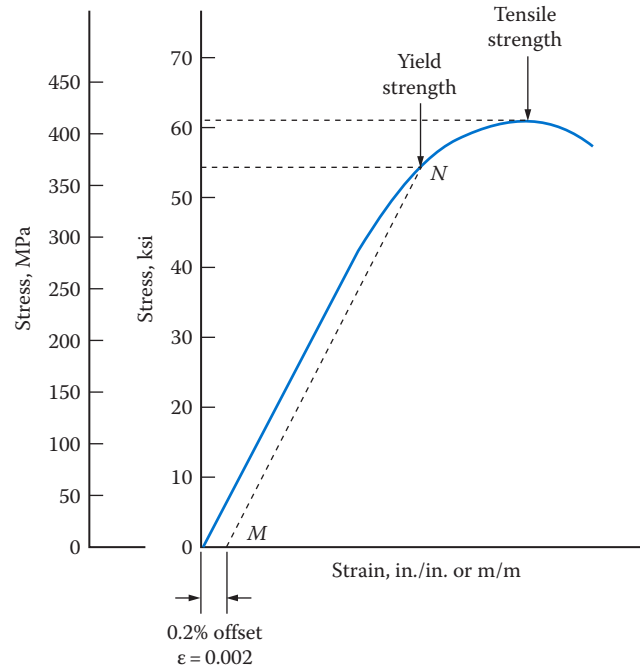


**Figure 2-2** (a) Universal testing machine for obtaining stress–strain data for materials. (Courtesy of Instron Corporation, Norwood, MA.) (b) A technician is installing a tensile test specimen in a holder that is installed in the instrument shown in part (a). The device attached to the specimen, called an *extensometer*, is used to continuously monitor elongation as the tensile load is increased during the test.

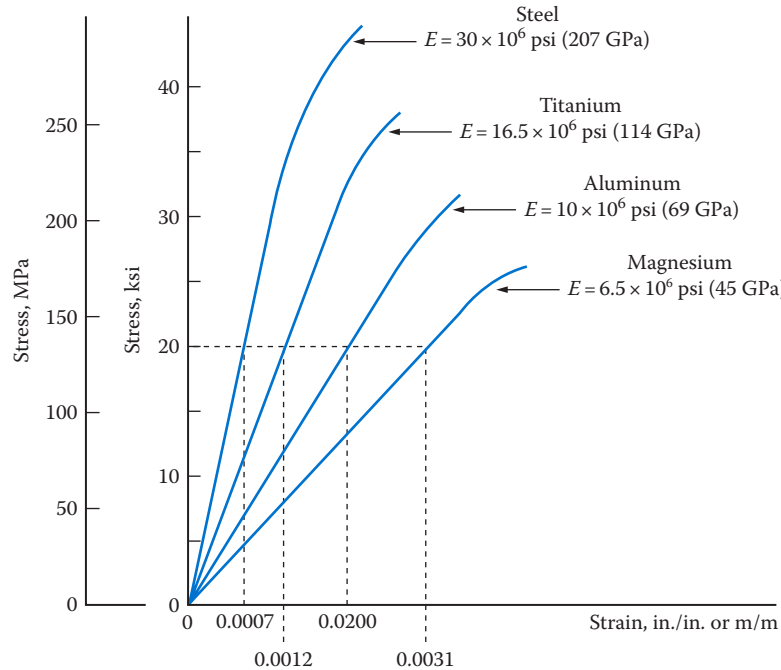




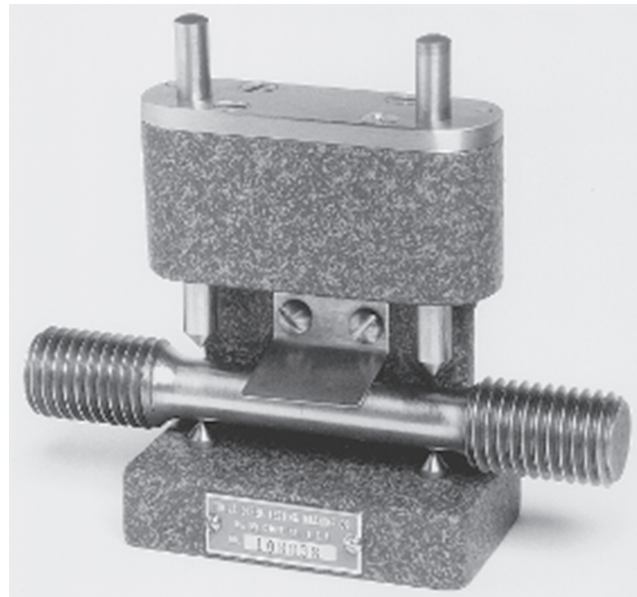
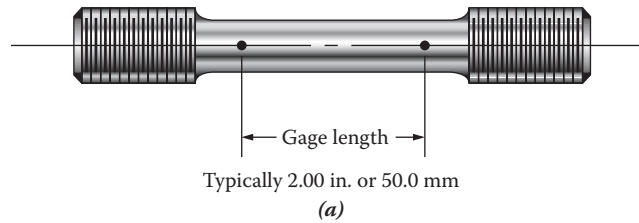
**Figure 2-3** Typical stress-strain curve for steel.



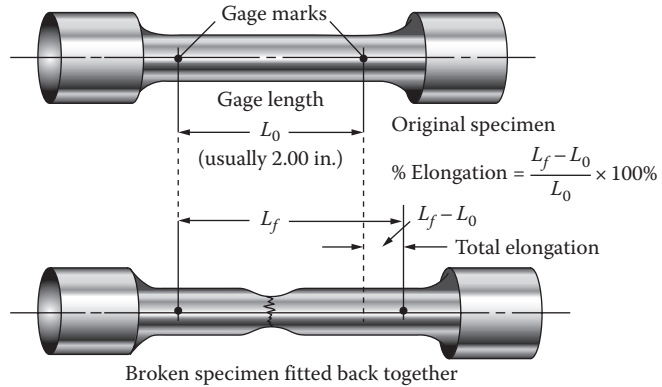
**Figure 2-4** Typical stress-strain curve for aluminum.



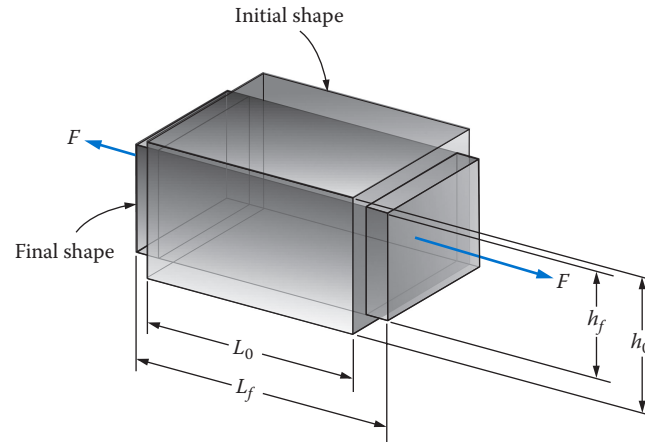
**Figure 2-5** Modulus of elasticity for different metals.



**Figure 2–6** Gage length for tensile test specimen: (a) gage length marked on a test specimen and (b) test specimen in a fixture used to mark gage length. (Courtesy of Tinius Olsen Testing Machine Co., Inc., Willow Grove, PA.)



**Figure 2-7** Measurement of percent elongation.



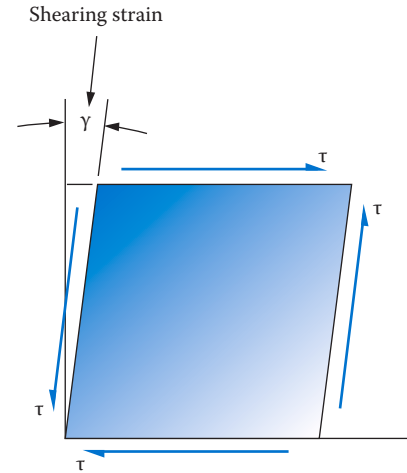
$$\text{Axial strain} = \frac{L_f - L_0}{L_0} = \epsilon_a$$

$$\text{Lateral strain} = \frac{h_f - h_0}{h_0} = \epsilon_L$$

$$\text{Poisson's ratio} = -\frac{\epsilon_L}{\epsilon_a} = \nu$$

**Figure 2–8** Illustration of Poisson's ratio for an element in tension.

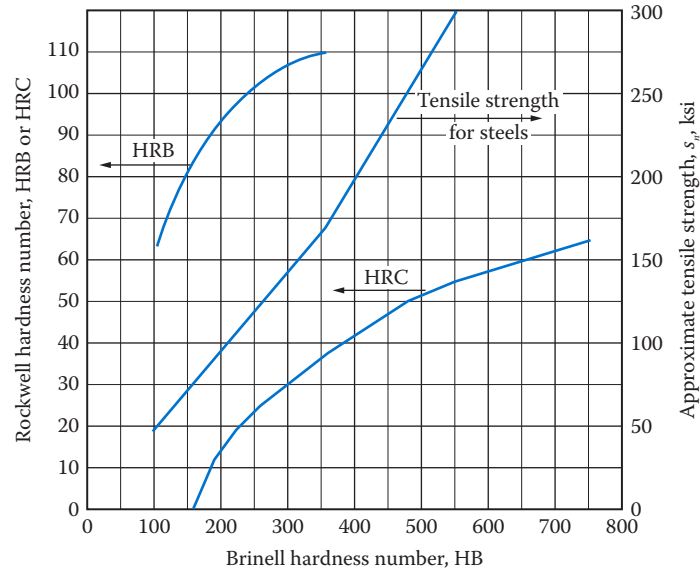




**Figure 2–9** Shearing strain shown on a stress element.

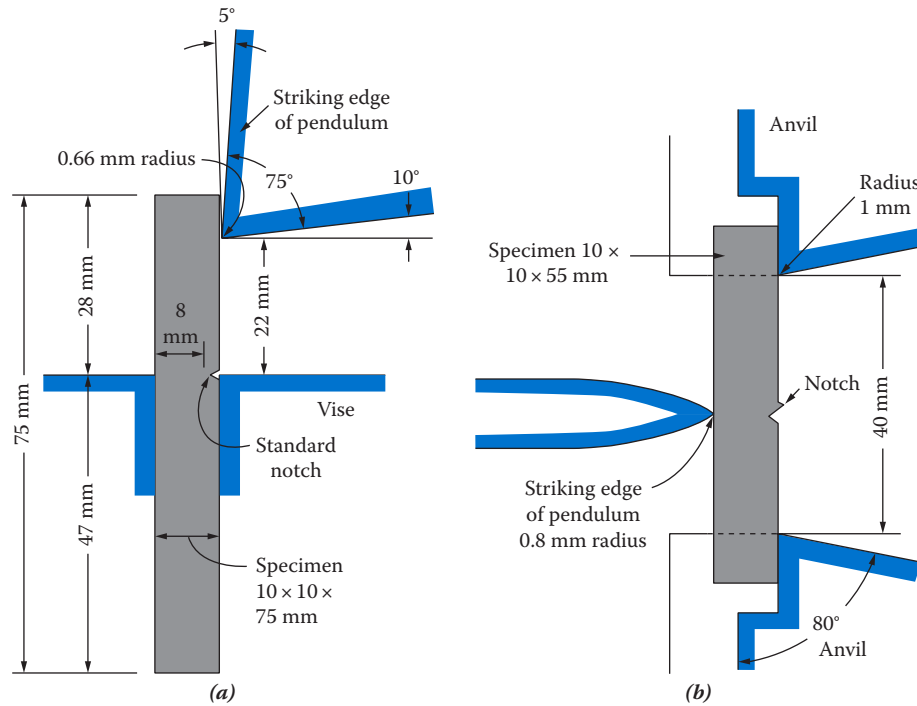


(a)



(b)

**Figure 2-10** Hardness tester and conversions: (a) Rockwell hardness tester and (b) hardness conversions and relations to tensile strength for steels. (Courtesy of Instron Corporation, Norwood, MA.)



**Figure 2-11** Impact testing devices and equipment: (a) Izod test specimen and striker (side view), (b) Charpy test specimen and striker (top view), (c) pendulum-type impact tester, and (d) drop-type impact tester. (Courtesy of Instron Corporation, Norwood, MA.)

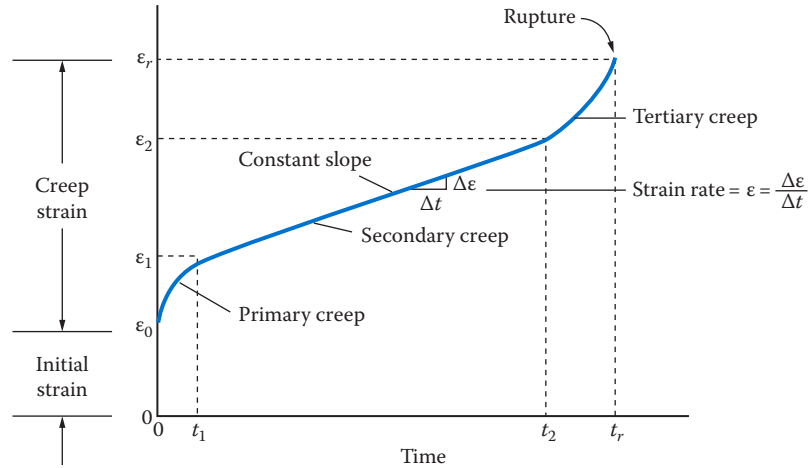
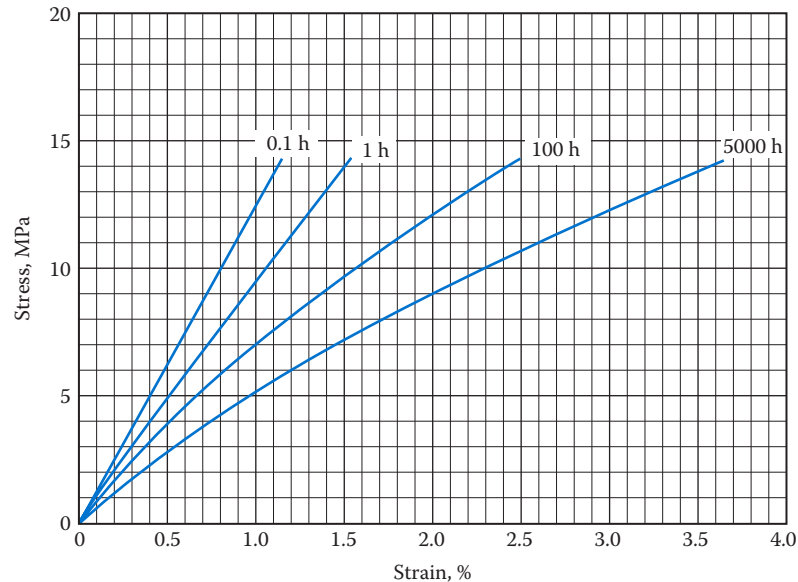
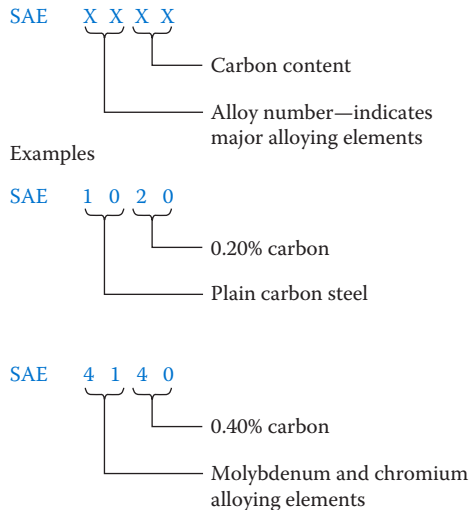


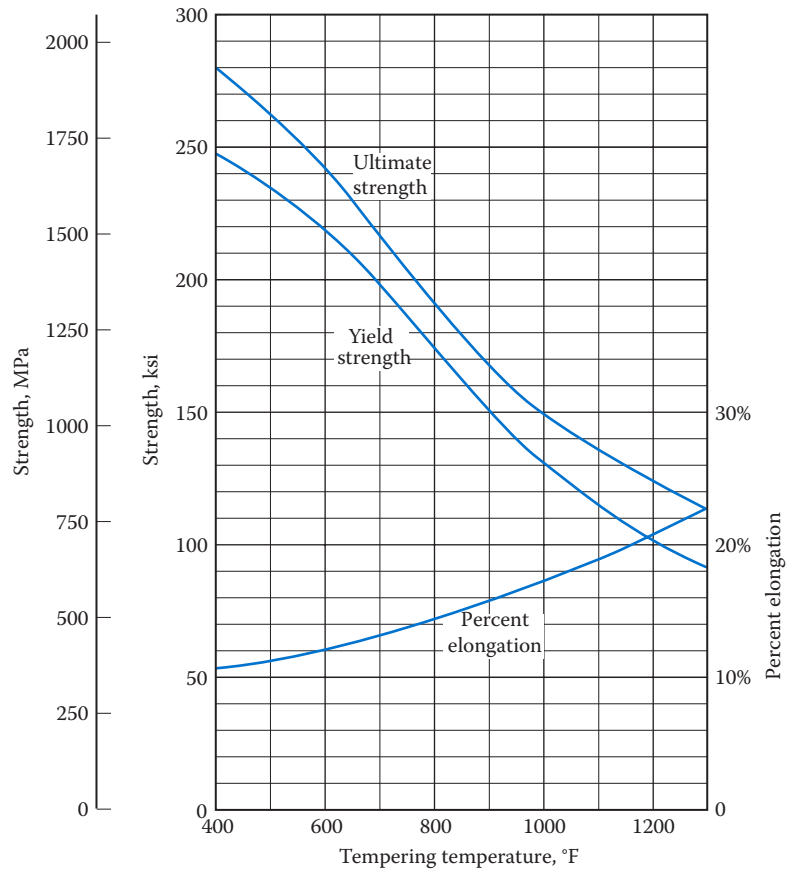
Figure 2–12 Typical creep behavior.



**Figure 2-13** Example of stress versus strain as a function of time for nylon 66 plastic at 23°C (73°F). (Courtesy of DuPont Polymers, Wilmington, DE.)



**Figure 2–14** Steel designation system.



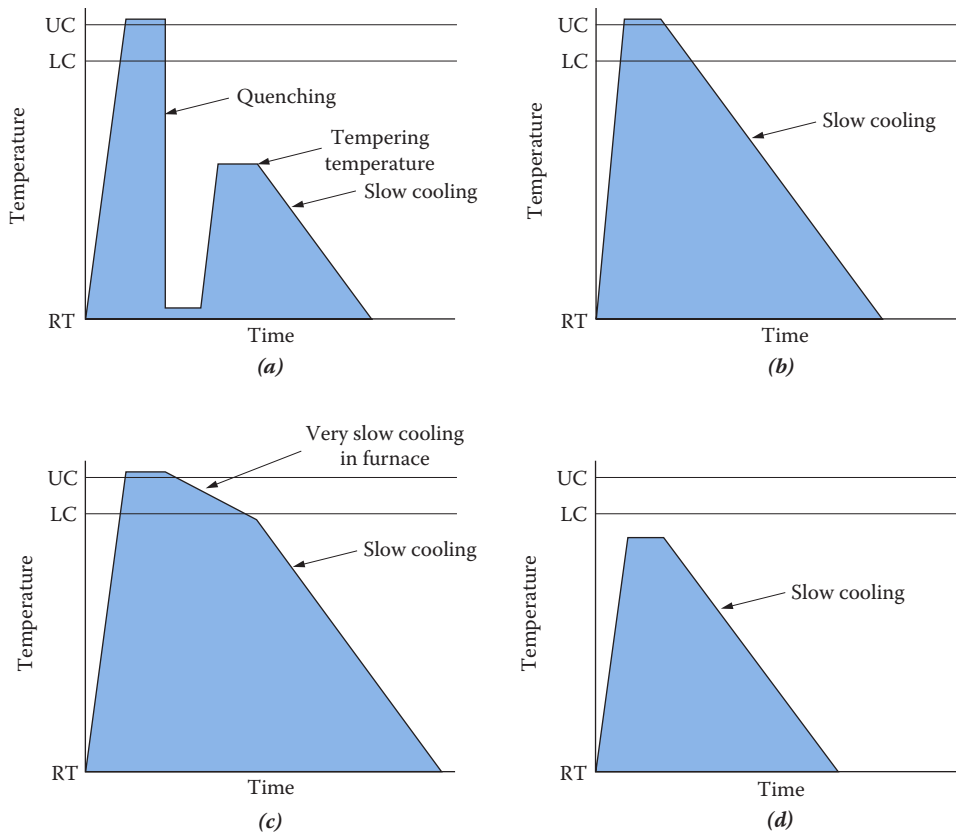
**Figure 2–15** Effect of tempering temperature on the strength and ductility of an alloy steel.

Note:

RT = room temperature

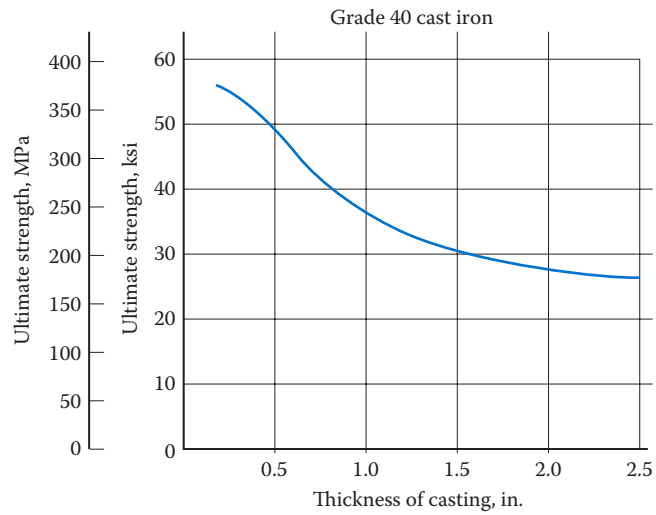
LC = lower critical temperature

UC = upper critical temperature

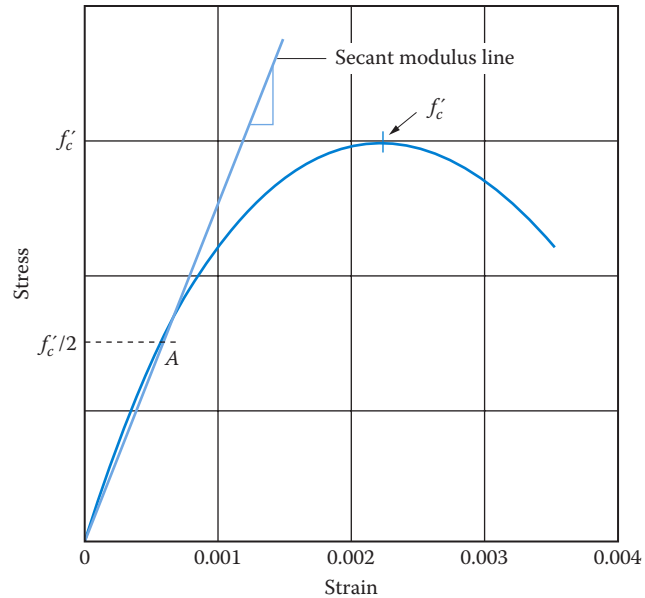


**Figure 2-16** Heat treatments for steel: (a) quenching and tempering, (b) normalizing, (c) full annealing, and (d) stress-relief annealing.

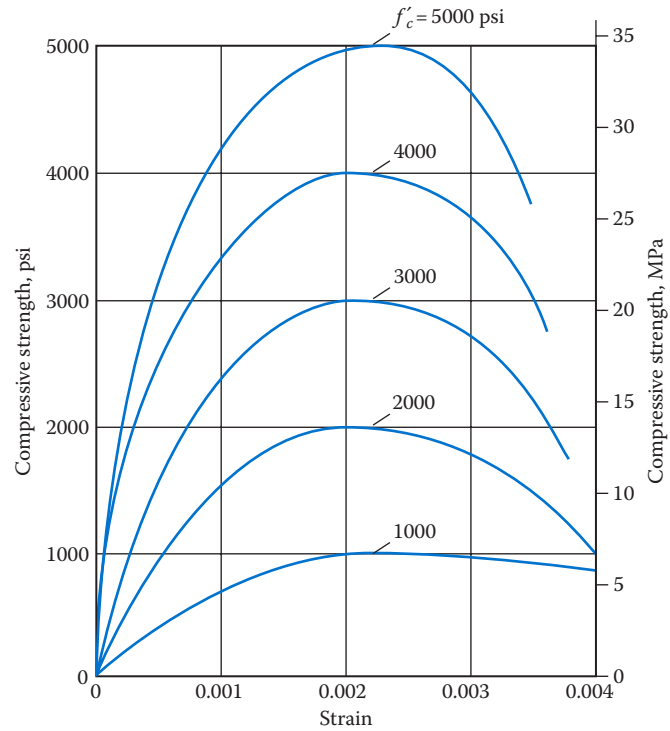




**Figure 2–17** Strength versus thickness for Grade 40 gray cast iron.



**Figure 2-18** Typical stress-strain curve for concrete.



**Figure 2-19** Typical stress-strain curves for a variety of concrete grades.



TM

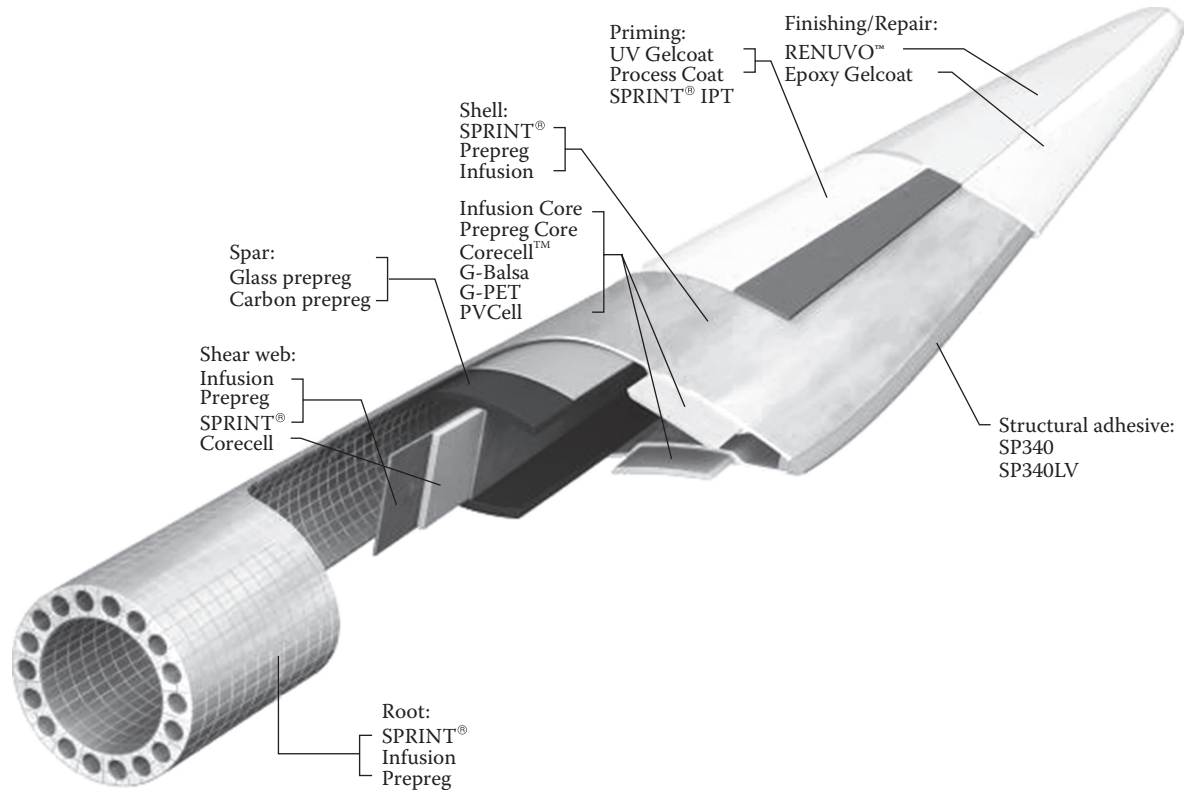
FIGURE 2–20 Prosthetic that employs composite materials to achieve the desired performance.



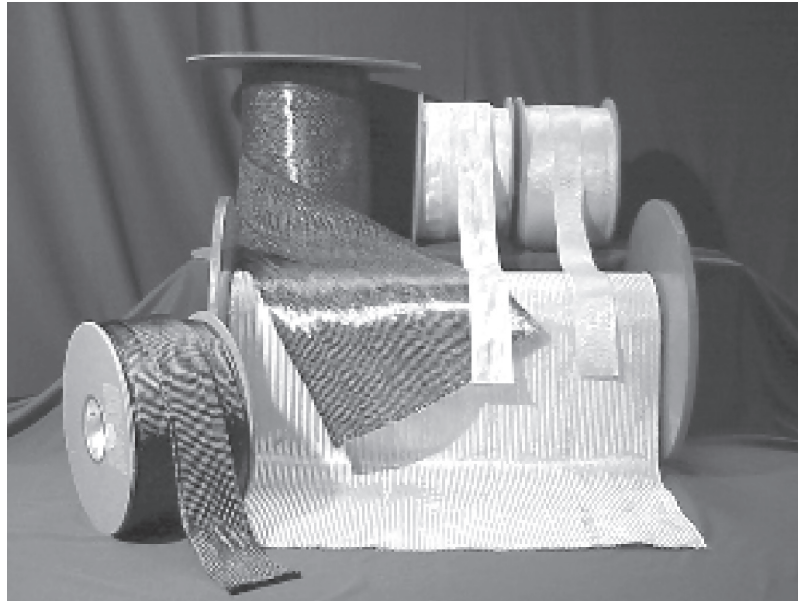
FIGURE 2–21 High-performance bicycle employing a composite frame and other structural components.



**Figure 2–22** Large composite wind turbine blade at the installation site.



**Figure 2–23** (See color insert.) Cut-away view of a large wind turbine blade showing the complexity and the role of composite materials in the generation of renewable energy.



**Figure 2–24** Fabrics and braided sleeves made from glass and carbon fibers used for composite materials. The products shown in Figures 2–20 through 2–23 are made with these filler materials. (Courtesy of A&P Technology, Cincinnati, OH.)



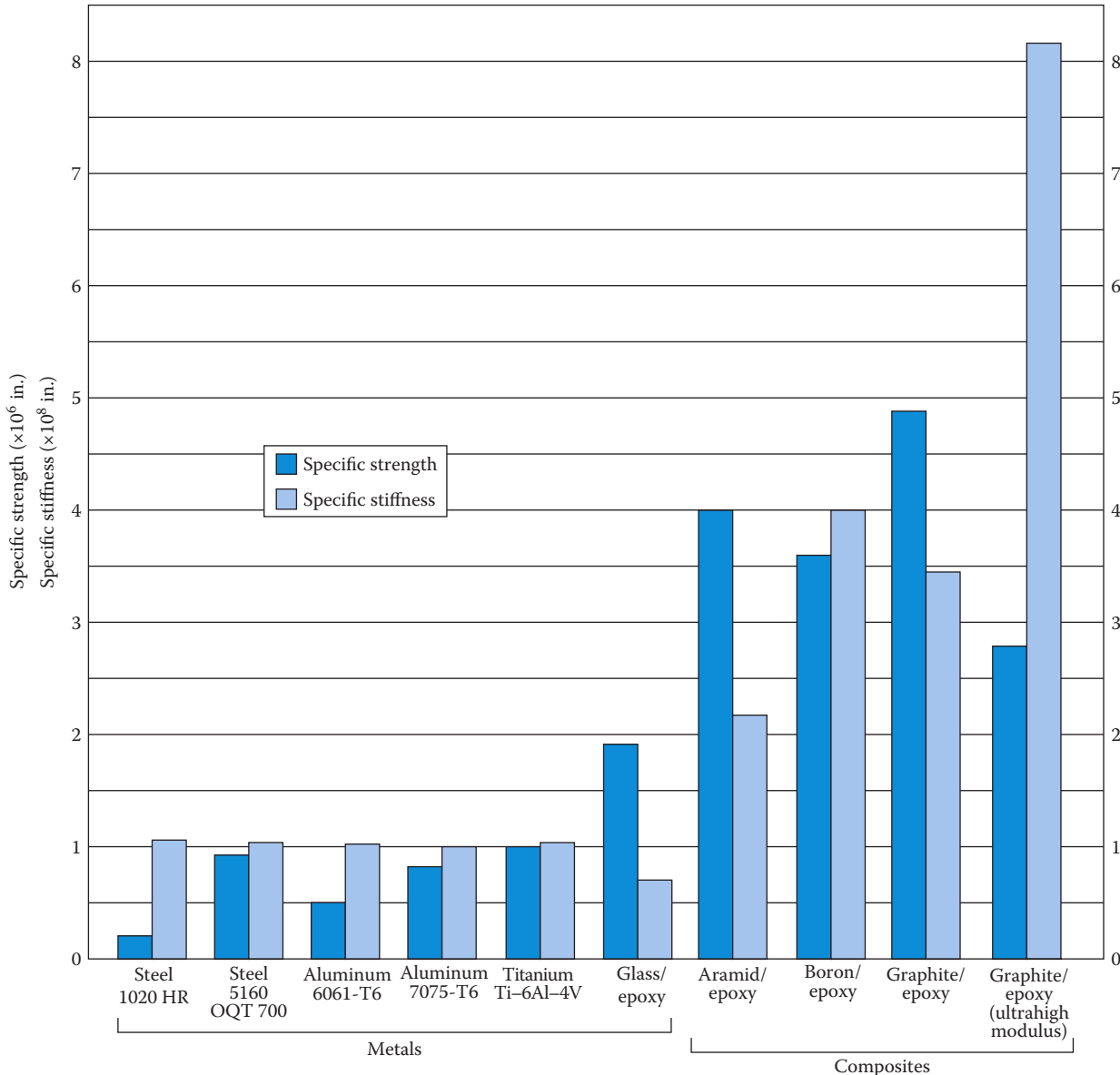
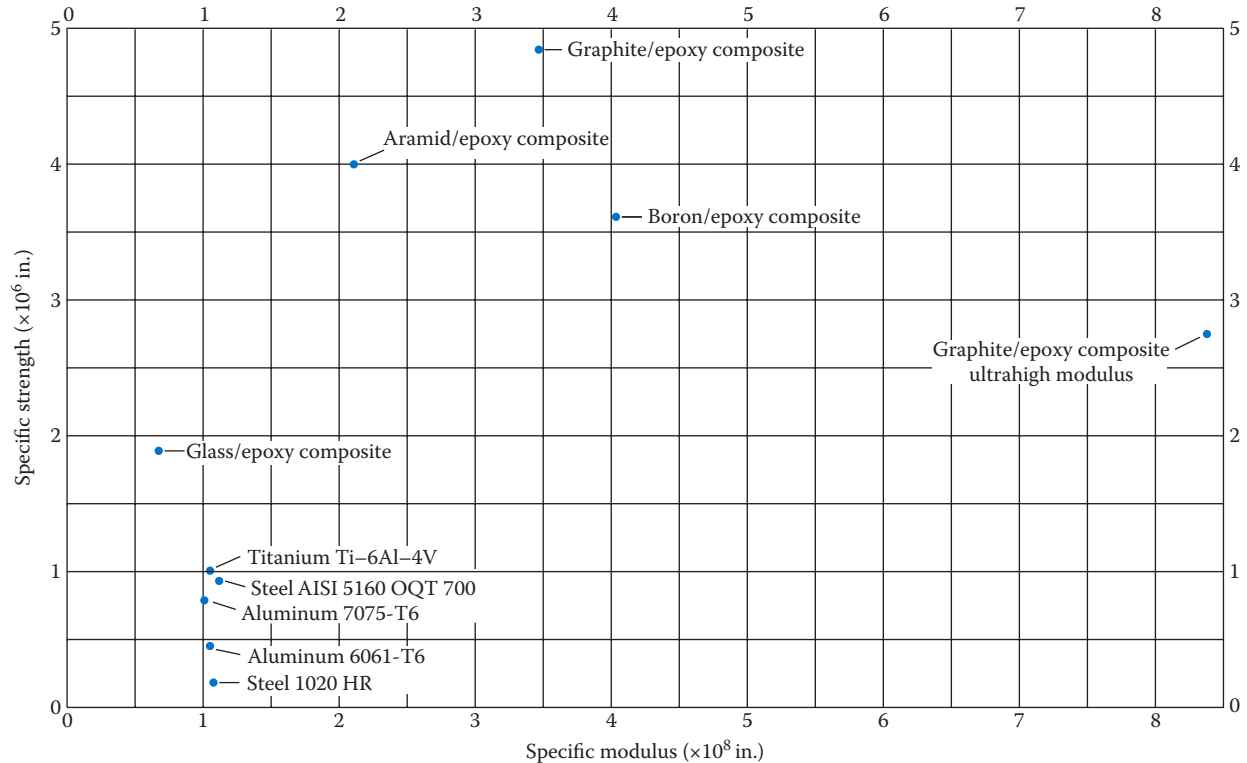
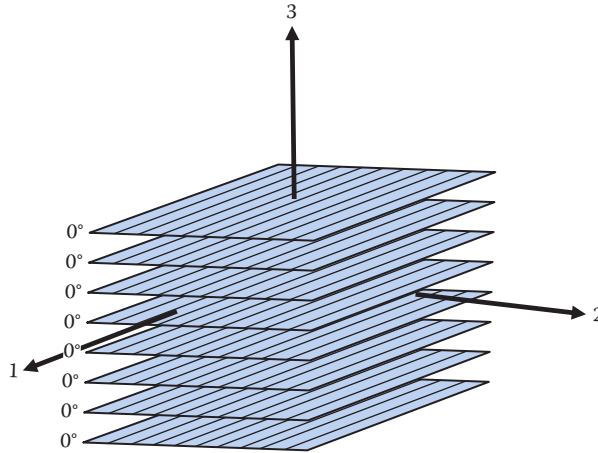


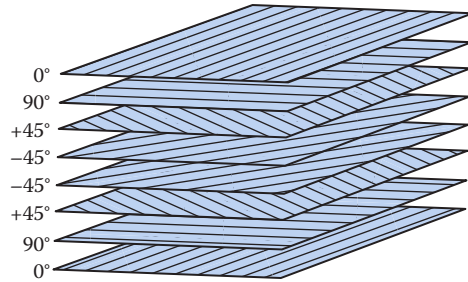
Figure 2-25 Comparison of specific strength and specific stiffness for selected materials.



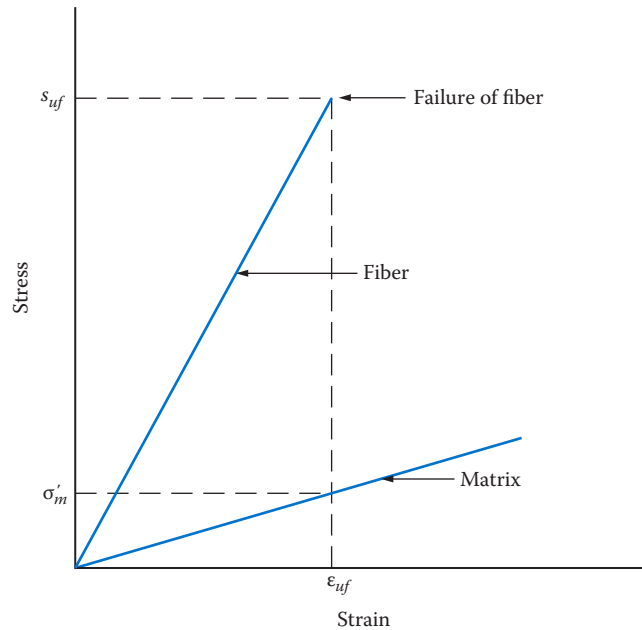
**Figure 2-26** Specific strength versus specific modulus for selected metals and composites.



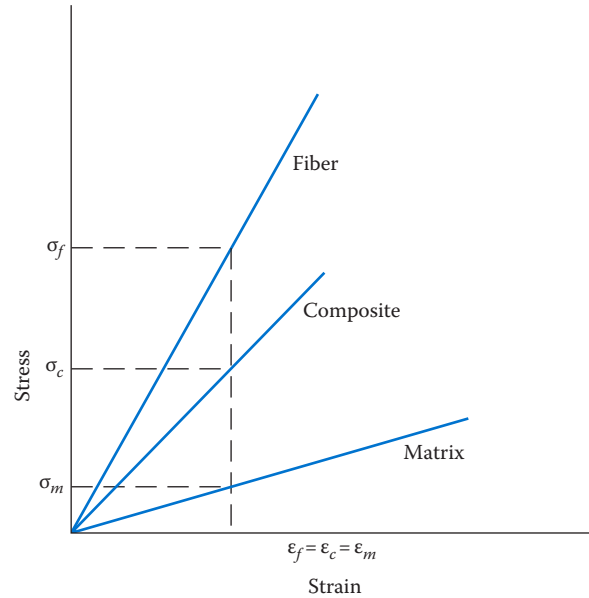
**Figure 2-27** Unidirectional composite showing direction of principal axes.



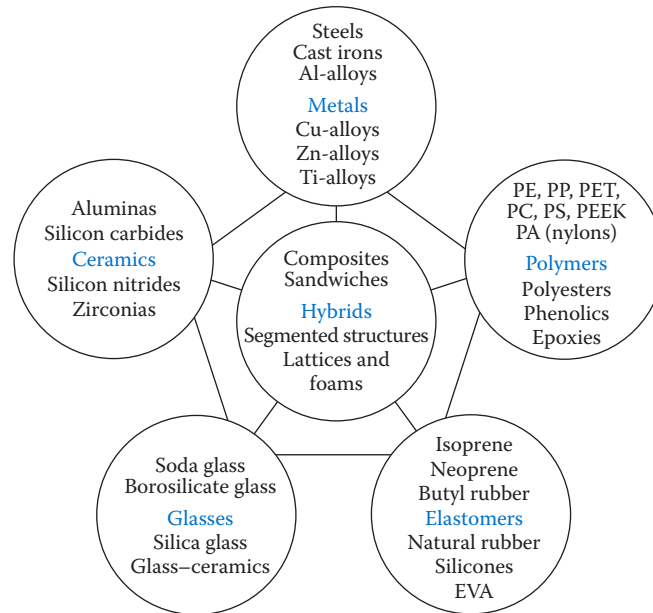
**Figure 2–28** Multilayer laminated composite construction designed to produce quasi-isotropic properties.



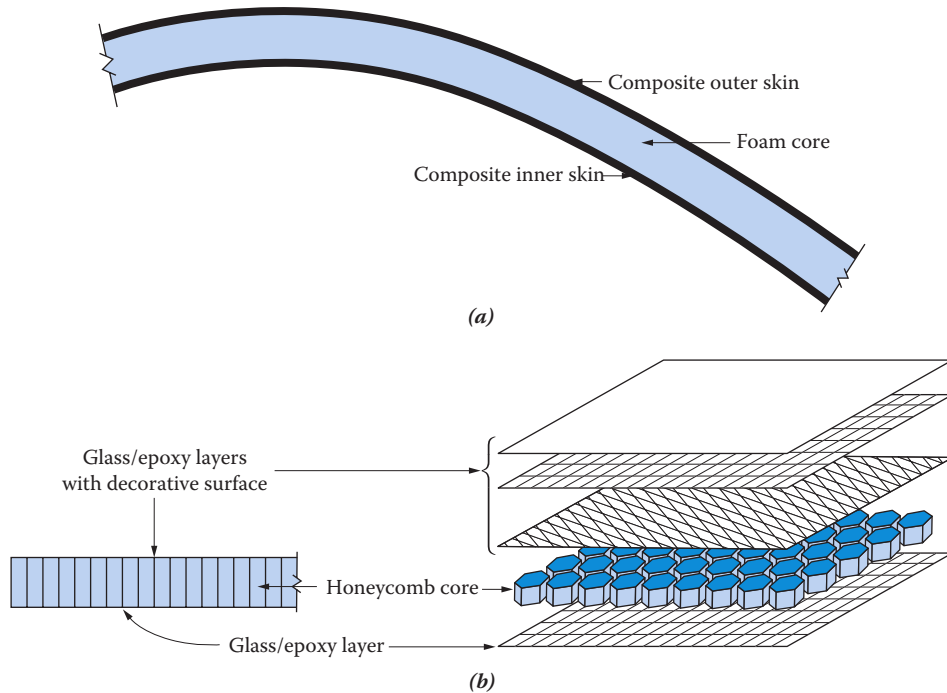
**Figure 2–29** Stress versus strain for fiber and matrix materials.



**Figure 2–30** Relationship among stresses and strains for a composite and its fiber and matrix materials.

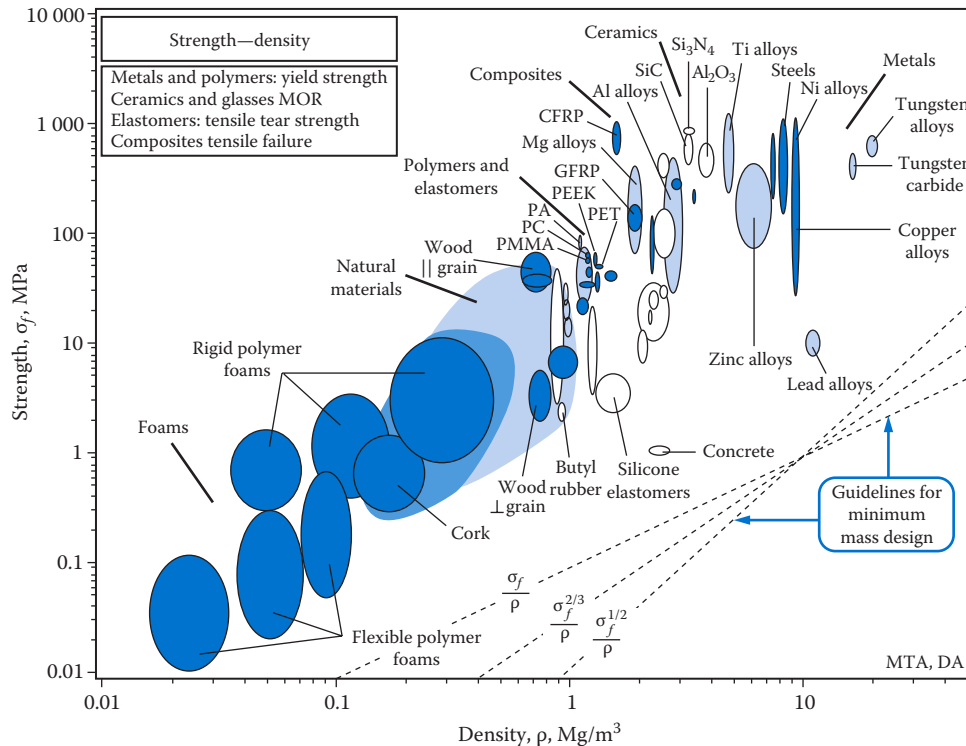


**Figure 2–31** Classifications of materials. (Courtesy of Granta Design, Cambridge, U.K.)



**Figure 2-32** Laminated panels with lightweight cores: (a) curved panel with foam core and composite skins and (b) flat panel with honeycomb core and composite skins.





**Figure 2–33** Strength versus density chart for materials selection. (Courtesy of Granta Design, Cambridge, U.K.)

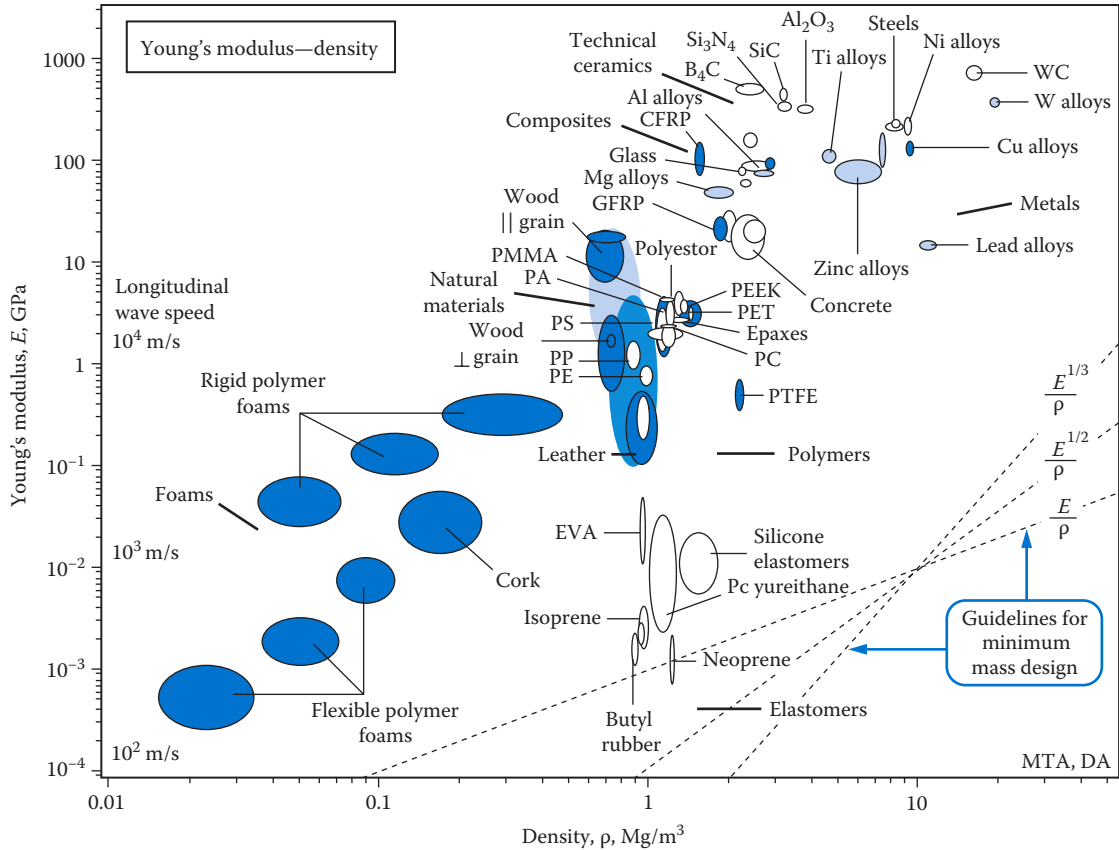


Figure 2-34 Young's modulus versus density chart for materials selection. (Courtesy of Granta Design, Cambridge, U.K.)